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Custom Display

Production Custom designs Installation

Mechanical design



MODEL NO : ET032QV01-TT

MODEL VERSION: 01

SPEC VERSION : 1.0

ISSUED DATE: 2022-04-07

☐ Preliminary Specification

☒ Final Product Specification

Customer : _____

Approved by	Notes

Youri Confirmation

Prepared by	Reviewed by	Approved by
John	Johnny	Wang

1. Introduction

1.1 Scope of application

LCD specification: Dots 240xRGBx320.

As to basic specification of the driver IC, refer to the IC (Sitronix:ST7789V2) specification and data book.

All material & processing of the LCD module should be Lead Free.

1.2 TFT features:

Structure: TFT PANNEL+IC +FPC+BL+CTP

12 O'clock Type LCD

240dot-segment and 320 dot-common outputs;

65/262K Color can be selected by software;

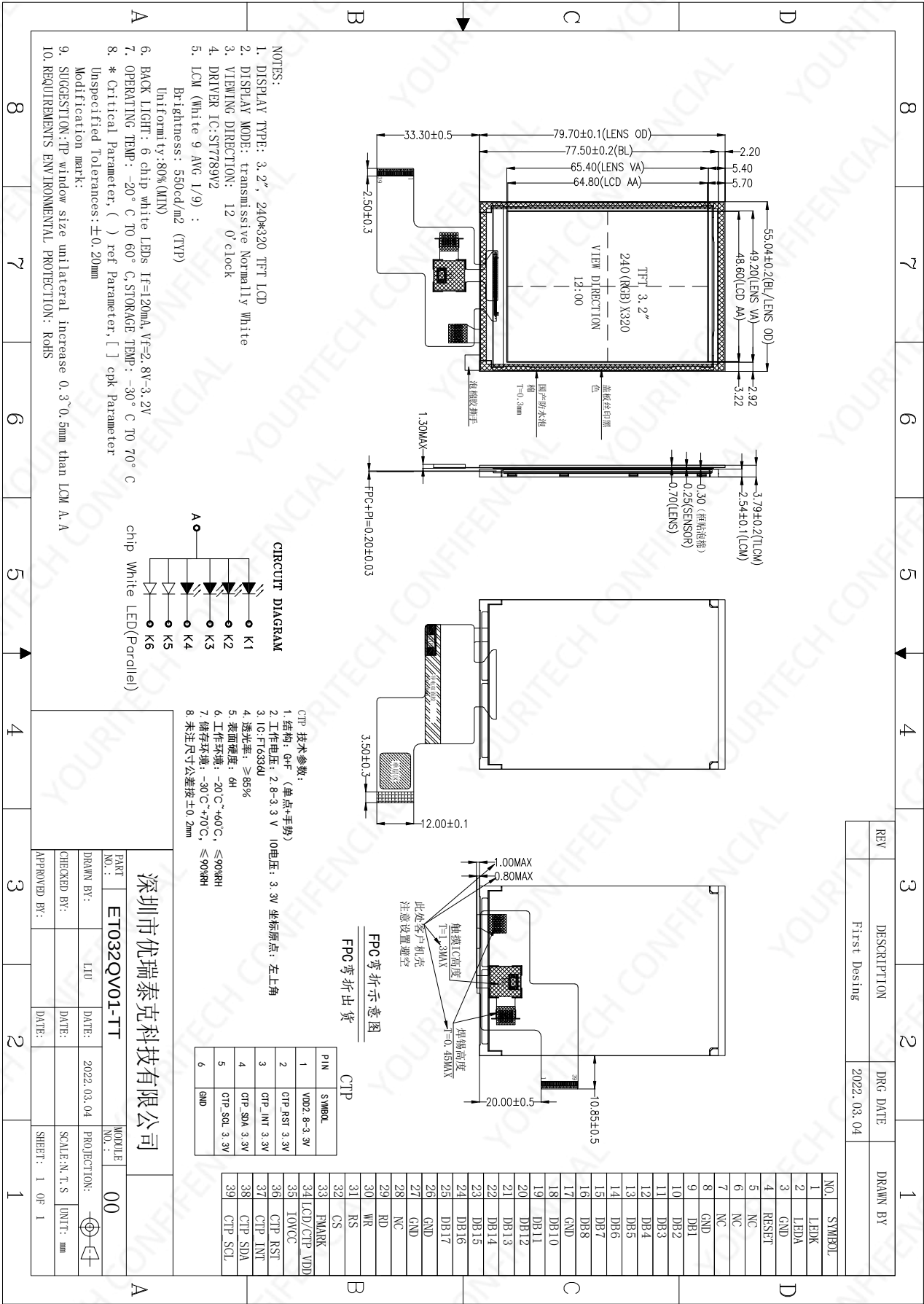
White LED back light;

16bit MCU interface

1.3 Applications:

2. LCM General specification

ITEM	Standard value	Unit
LCD Type	Normally White	--
Drive element	TFT active matrix	--
Number of pixels	240*3RGB(H)X320(V)	Dots
Pixel arrangement	RGB Vertical stripe	--
Pixel Pitch (W*H)	0.2025(W) × 0.2025(H)	mm
Active area	48.60(W) × 64.80(H)	mm
Viewing direction	12 O'CLOCK	--
TFT Driver IC	ST7789V2	--
TFT interface	16bit MCU interface	--
Approx. Weight	TBD	g
LCM Size(W*H*T)	55.04W)x 77.50(H) x 2.54(T)	
LCM+CTP Size(W*H*T)	55.04(W) ×79.70H) ×3.79(T)	mm
Approx. Weight	TBD	g
Touch structure	G+F	--
Touch Driver IC	FT6336U	--
Touch Interface	I2C	--



3. Absolute Maximum Rating

Characteristics	Symbol	Min.	Max.	Unit
LCM Operating Temperature	T _{OPR}	-20	+60	°C
LCM Storage Temperature	T _{STG}	-30	+70	°C
TP Operating Temperature & Humidity(20% ~ 90%RH)	T _{OPR}	-20	+60	°C
TP SStorage Temperature & Humidity(20% ~ 90%RH)	T _{STG}	-30	+70	°C
Humidity	RH	--	90	%

4. Electrical Characteristics

4.1 TFT DC Characteristics

Characteristics	Symbol	Min.	Typ.	Max.	Unit
Supply Voltage for I/O	IOVCC	1.65	1.8	3.3	V
Supply Voltage for(DC/DC)	VDD	2.5	2.8	3.3	V
Supply Voltage for(DC/DC)	AVDD	--	--	--	V
Supply Voltage for(DC/DC)	AVEE	--	--	--	V

4.2 Back-Light Unit Characeristics

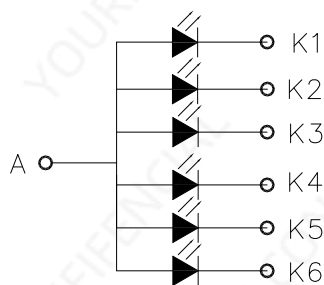
The back-light system is an edge-lighting type with 6 white LEDs. The characteristics of the back-light are shown in the following tables.

Characteristics	Symbol	Min.	Type	Max.	Unit	Notes
Forward Voltage	V _F	2.8	--	3.2	V	--
Forward current	I _F	--	120	--	mA	--
Luminance(With LCD)	L _v	--	550	--	cd/m ²	--
LED life time	N/A	--	30,000	--	Hr	Note 1

Note:

- (1) The “LED life time” is defined as the module brightness decrease to 50% of original brightness at I_L=20mA/LED. The LED life time could be decreased if operating I_L is larger than 25mA/LED.

Backlight circuit diagram shown in below:



5. Module Function Description

Pin No.	Symbol	Functional	Notes
1	LEDK	Power supply for backlight cathode input terminal.	
2	LEDA	Power supply for backlight anode input terminal.	
3	GND	Power Ground	
4	RESET	Reset signal input terminal. Active at 'L' .	
5~7	NC	NC	
8	GND	Power Ground	
9~16	DB1~DB8	MCU parallel interface data bus.	
17	GND	Power Ground	
18~25	DB10~DB17	MCU parallel interface data bus.	
26~27	GND	Power Ground	
28	NC	NC	
29	RD	Read enable in 8080 MCU parallel interface	
30	WR	Write enable in MCU parallel interface.	
31	RS	Display data/command selection pin in parallel interface	
32	CS	Chip select signal input pin	
33	FMARK	Tearing effect signal is used to synchronize MCU to frame memory	
34	LCD/CTP_VDD	Power Supply For LCD.(2.8-3.3V)	
35	IOVCC	Power Supply For I/O.	
36	CTP_RST 3.3V	CTP_Reset Signal input pin.	
37	CTP_INT 3.3V	CTP_STOP Singnal	
38	CTP_SDA 3.3V	CTP_Data Singnal	
39	CTP_SCL 3.3V	CTP_Clock Singnal	

6. Timing Characteristics

Power ON/OFF Sequence

VDDI and VDD can be applied in any order.

VDD and VDDI can be power down in any order.

During power off, if LCD is in the Sleep Out mode, VDD and VDDI must be powered down minimum 120msec after RESX has been released.

During power off, if LCD is in the Sleep In mode, VDDI or VDD can be powered down minimum 0msec after RESX has been released.

CSX can be applied at any timing or can be permanently grounded. RESX has priority over CSX.

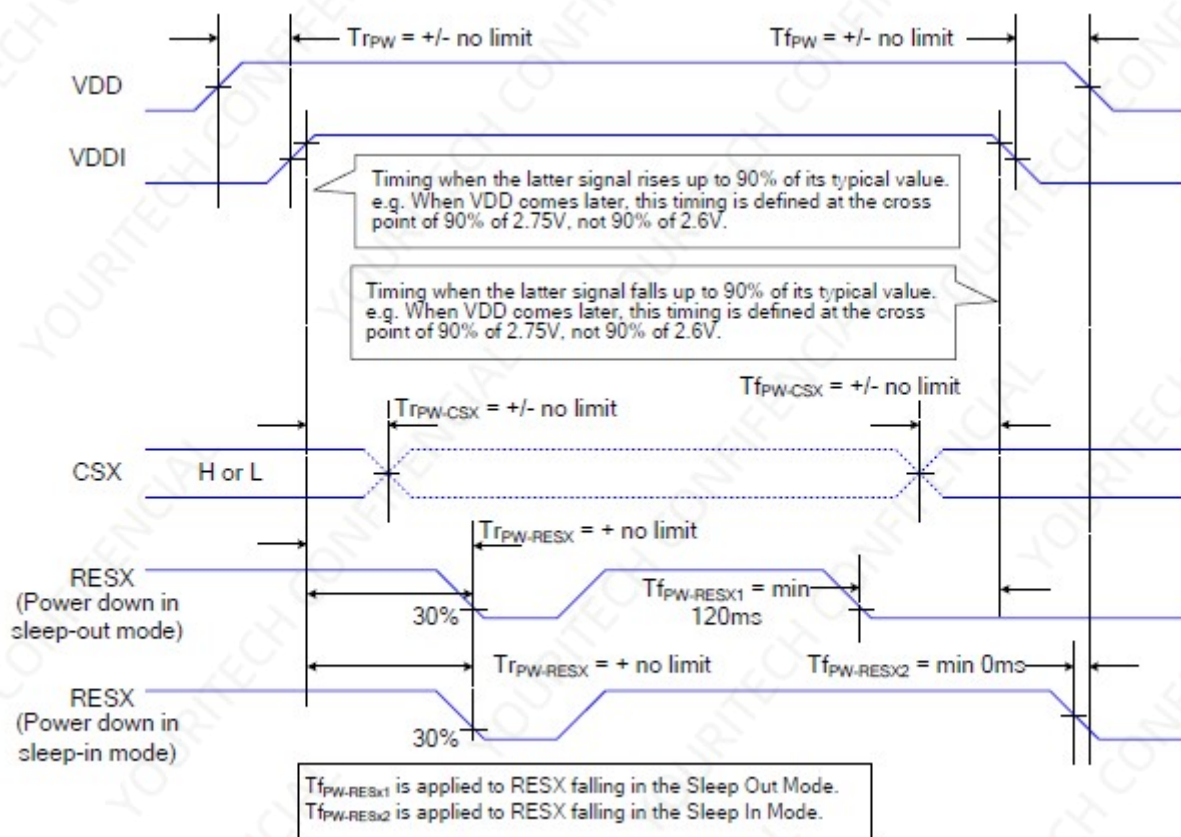
Note 1: There will be no damage to the display module if the power sequences are not met.

Note 2: There will be no abnormal visible effects on the display panel during the Power On/Off Sequences.

Note 3: There will be no abnormal visible effects on the display between end of Power On Sequence and before receiving Sleep Out command. Also between receiving Sleep In command and Power Off Sequence.

Note 4: If RESX line is not held stable by host during Power On Sequence as defined in the sequence below, then it will be necessary to apply a Hardware Reset (RESX) after Host Power On Sequence is complete to ensure correct operation. Otherwise function is not guaranteed.

The power on/off sequence is illustrated below



8080 Series MCU Parallel Interface Characteristics: 18/16/9/8-bit Bus

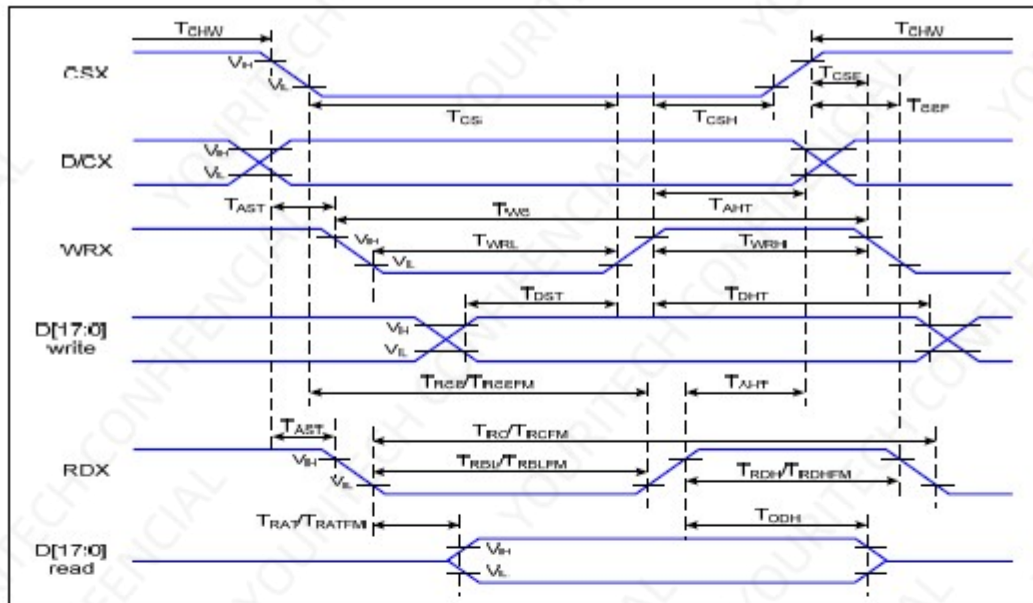


Figure 1 Parallel Interface Timing Characteristics (8080-Series MCU Interface)

VDDI=1.65 to 3.3V, VDD=2.4 to 3.3V, AGND=DGND=0V, Ta=25℃

Signal	Symbol	Parameter	Min	Max	Unit	Description
D/CX	T _{AST}	Address setup time	0		ns	
	T _{AHT}	Address hold time (Write/Read)	10		ns	
CSX	T _{CHW}	Chip select "H" pulse width	0		ns	
	T _{CS}	Chip select setup time (Write)	15		ns	
	T _{RC}	Chip select setup time (Read ID)	45		ns	
	T _{RCFM}	Chip select setup time (Read FM)	355		ns	
	T _{CSF}	Chip select wait time (Write/Read)	10		ns	
	T _{CSH}	Chip select hold time	10		ns	
WRX	T _{WC}	Write cycle	66		ns	
	T _{WRH}	Control pulse "H" duration	15		ns	
	T _{WRL}	Control pulse "L" duration	15		ns	
RDX (ID)	T _{RC}	Read cycle (ID)	160		ns	When read ID data
	T _{RDH}	Control pulse "H" duration (ID)	90		ns	
	T _{RDL}	Control pulse "L" duration (ID)	45		ns	
RDX (FM)	T _{RCFM}	Read cycle (FM)	450		ns	When read from frame memory
	T _{RDHF}	Control pulse "H" duration (FM)	90		ns	
	T _{RDLF}	Control pulse "L" duration (FM)	355		ns	
D[17:0]	T _{DST}	Data setup time	10		ns	For CL=30pF

7.Optical Characteristics

Optical specification

Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Transmittance (without Polarizer)		T(%)	—	—	18.0	—	—	
Contrast Ratio		CR	$\Theta=0$	400	500	—	—	(1)(2)
Response time	Rising	T _R	Normal viewing angle — —	—	4	8	msec	(1)(3)
	Falling	T _F		—	12	24		
Color gamut		S(%)			60		%	
Color chromaticity (CIE1931)	White	W _x		0.283	0.303	0.323		(1)(4) CF glass (C-light)
		W _y		0.305	0.325	0.345		
	Red	R _x		0.606	0.626	0.646		
		R _y		0.314	0.334	0.354		
	Green	G _x		0.257	0.277	0.297		
		G _y		0.529	0.549	0.569		
	Blue	B _x		0.122	0.142	0.162		
		B _y		0.102	0.122	0.142		
Viewing angle	Hor.	Θ_L	CR>10	35	45	—		
		Θ_R		35	45	—		
	Ver.	Θ_U		35	50	—		
		Θ_D		10	20	—		
View Direction		12 O'clock						(5)

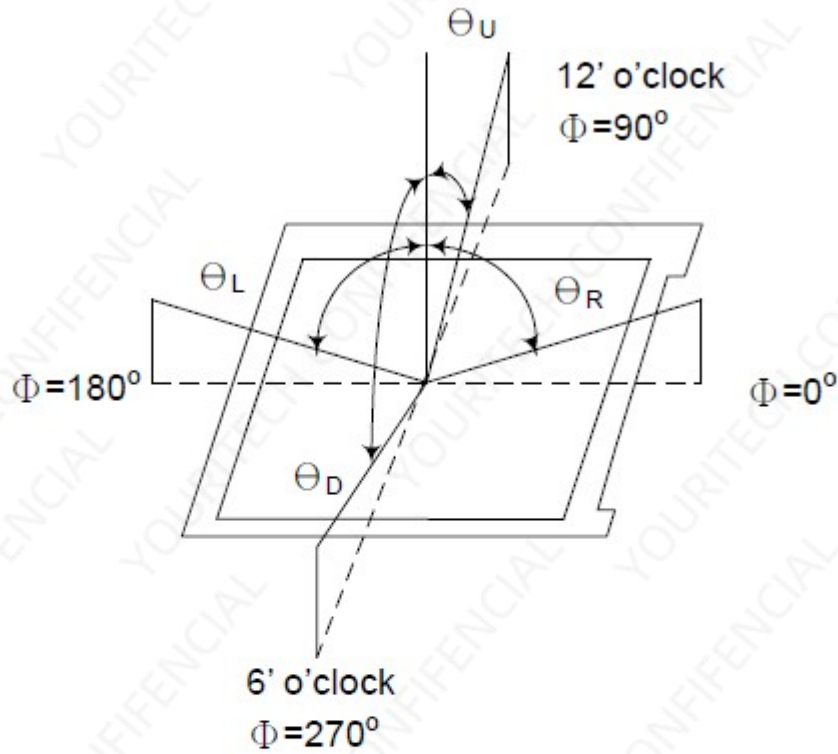
Measuring Condition

- Measuring surrounding : dark room
- Ambient temperature : $25\pm 2^\circ\text{C}$
- 15min. warm-up time.

Measuring Equipment

- FPM520 of Westar Display technologies, INC., which utilized SR-3 for Chromaticity and BM-5A for other optical characteristics.

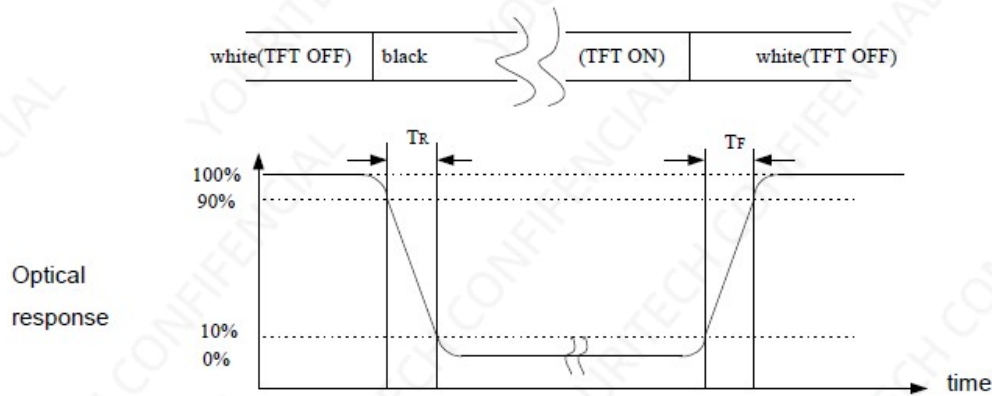
Note (1) Definition of Viewing Angle :



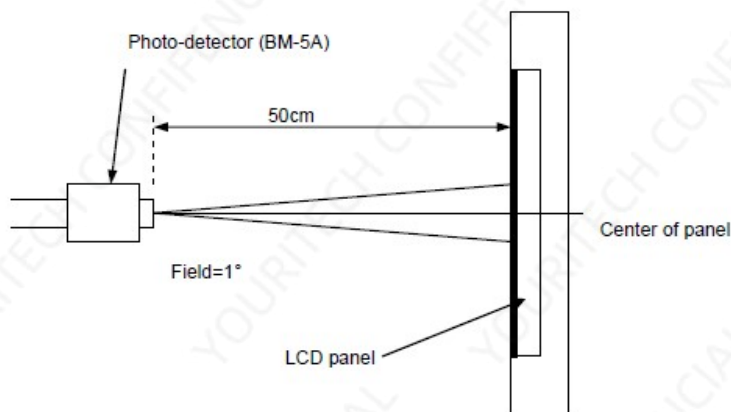
Note (2) Definition of Contrast Ratio(CR) :
measured at the center point of panel

$$CR = \frac{\text{Luminance with all pixels white}}{\text{Luminance with all pixels black}}$$

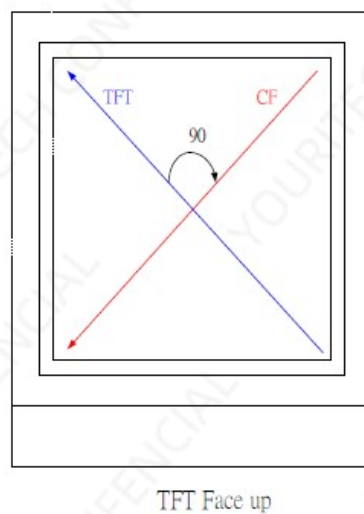
Note (3) Definition of Response Time : Sum of T_R and T_F



Note (4) Definition of optical measurement setup



Note (5) Rubbing Direction (The different Rubbing Direction will cause the different view direction).



8. Reliability Test Item

No.	Test Item	Test Condition	Notes
1	High Temp. Storage	+70°C / 96H	1. Functional test is OK. Missing Segment, short, unclear segment non-display, display abnormally and liquid crystal leakage un-allowed. 2. No low temperature bubbles, end seal loose and fall, frame rainbow.
2	Low Temp. Storage	-30°C / 96H	
3	High Temp. Operating	+60°C / 96H	
4	Low Temp. Operating	-20°C / 96H	
5	High Temperature / Humidity storage	50°C x 90%RH / 96H	
6	Thermal and cold shock	Static state, -20°C (30min) ~60°C (30min), 50 cycles	

9. Packing Method----TBD

- END -