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Mechanical design



Product Specification

Model Name	ET065BA01-S
Description	6.5" WVGA 1024(RGB)x400 Dots
Date	2020/10/16
Version	1.0

Approved by/Date	Check by/Date	Prepared by/Date
ZHP 2020/10/16	HZX 2020/10/16	ZHP 2020/10/16

Customer Approval	
Date	

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1. Record of Revision

Rev	Issued Date	Description	Editor
1.0	2020/10/16	First Release.	ZHP

2. General Specifications

	Feature	Spec
Characteristics	Size	6.5 inch
	Resolution	1024(horizontal)*400(Vertical)
	Interface	24-bit RGB
	Connect type	Connector
	Display Colors	16.0M
	Technology type	a-Si
	Pixel pitch (mm)	0.1926*0.179
	Pixel Configuration	R.G.B.-Stripe
	Display Mode	Normally Black
	LCD Driver IC	HX8282-A11+HX8696-A01
	Viewing Direction	All O'clock
Mechanical	LCM (W x H x D) (mm)	165.0*72.86*3.50
	Active Area(mm)	154.21 x 57.28
	With /Without TSP	Without TSP
	Weight (g)	TBD
	LED Numbers	21 LEDs

Note 1: Requirements on Environmental Protection: RoHs

Note 2: LCM weight tolerance: +/- 5%



3. Input/Output Terminals

LCD PIN-MAP

No.	Symbol	Description
1, 2	VLED+	Power for LED backlight (Anode)
3, 4	VLED-	Power for LED backlight (Cathode)
5	GND	Power Ground
6	VCOM	Common voltage
7	DVDD	Power for Digital Circuit
8	MODE	DE/SYNC mode select Note1
9	DE	Data Enable
10	VS	Vertical sync signal
11	HS	Horizontal sync Signal
12	B7	Blue data(MSB)
13	B6	Blue data
14	B5	Blue data
15	B4	Blue data
16	B3	Blue data
17	B2	Blue data
18	B1	Blue data Note2
19	B0	Blue data(LSB) Note2
20	G7	Green data(MSB)
21	G6	Green data
22	G5	Green data
23	G4	Green data
24	G3	Green data
25	G2	Green data
26	G1	Green data Note2
27	G0	Green data (LSB) Note2
28	R7	Red Data(MSB) Note2
29	R6	Red Data
30	R5	Red Data
31	R4	Red Data



32	R3	Red Data	
33	R2	Red Data	
34	R1	Red Data	Note2
35	R0	Red Data(LSB)	Note2
36	GND	Power Ground	
37	DCLK	Pixel clock	Note3
38	GND	Power Ground	
39	L/R	Left/right selection	
40	U/D	up/down selection	
41	VGH	Gate ON Voltage	
42	VGL	Gate OFF Voltage	
43	AVDD	Power for Analog Circuit	
44	RESET	Global reset pin	
45	NC	NO connection	
46	Vcom	Common Voltage	
47	DITHB	Dithering function	Note4
48	GND	Power Ground	
49	NC	NO connection	
50	NC	NO connection	

Note 1: DE/SYNC mode select. Normally pull high.

When select DE mode, MODE="1", VS and HS must pull high.

When select SYNC mode, MODE="0", DE must be grounded.

Note 2: When input 18 bits RGB data, the two low bits of R,G and B data must be grounded.

Note 3: Data shall be latched at the falling edge of DCLK.

Note4: Dithering function enable control. Normally pull low.

When DITHER=H, Enable internal dithering function

When DITHER=L, Disable internal dithering function

4.Absolute Maximum Rating

Item	Symbol	MIN	Typ	MAX	Unit	Remark
Supply Voltage	DVDD	-0.3	-	5.0	V	-
Operating Temperature	TOPR	-20	-	70	°C	-
Storage Temperature	TSTG	-30	-	80	°C	-



5. Electrical Characteristics

5.1 Driving TFT LCD Panel

Item	Symbol	MIN	TYP	MAX	Unit	Remark
Power supply for LCD	DVDD	3.0	3.3	3.6	V	
	AVDD	9.0	9.8	10.5	V	
	VGH	16.0	18.0	20	V	
	VGL	-7.5	-6.0	-5.0	V	
	VCOM	2.9	3.25	3.5	V	

Item	Symbol	MIN	TYP	MAX	Unit	Remark
Power supply for LCD	IDVDD	25	35	60	mA	
	IAVDD	20	25	50	mA	
	IVGH	0.6	0.8	1.0	mA	
	IVGL	0.6	0.8	1.0	mA	
	IVCOM	6	8.2	15	mA	

5.2 LED Driving Conditions

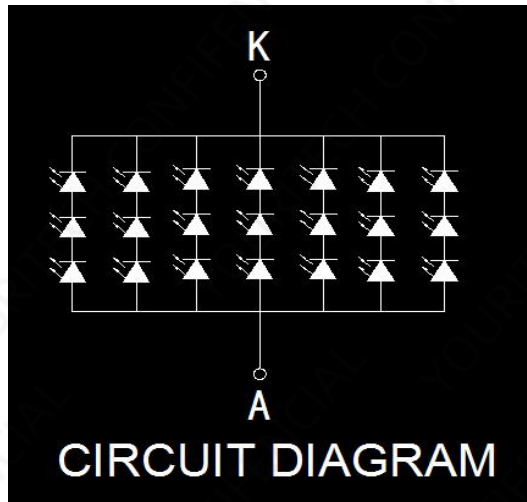
Item	Symbol	MIN	TYP	MAX	Unit	Remark
Forward Current	I _F	-	140	-	mA	
Forward Voltage	V _F	8.1	9.3	10.2	V	
Backlight Power consumption	W _{BL}	-	1.344	-	W	
LED Lifetime		-	30000	-	Hrs	

Note 1: Each LED: I_F = 20 mA, V_F = 3.2 ± 0.2 V.

Note 2: Optical performance should be evaluated at T_a = 25 °C only.



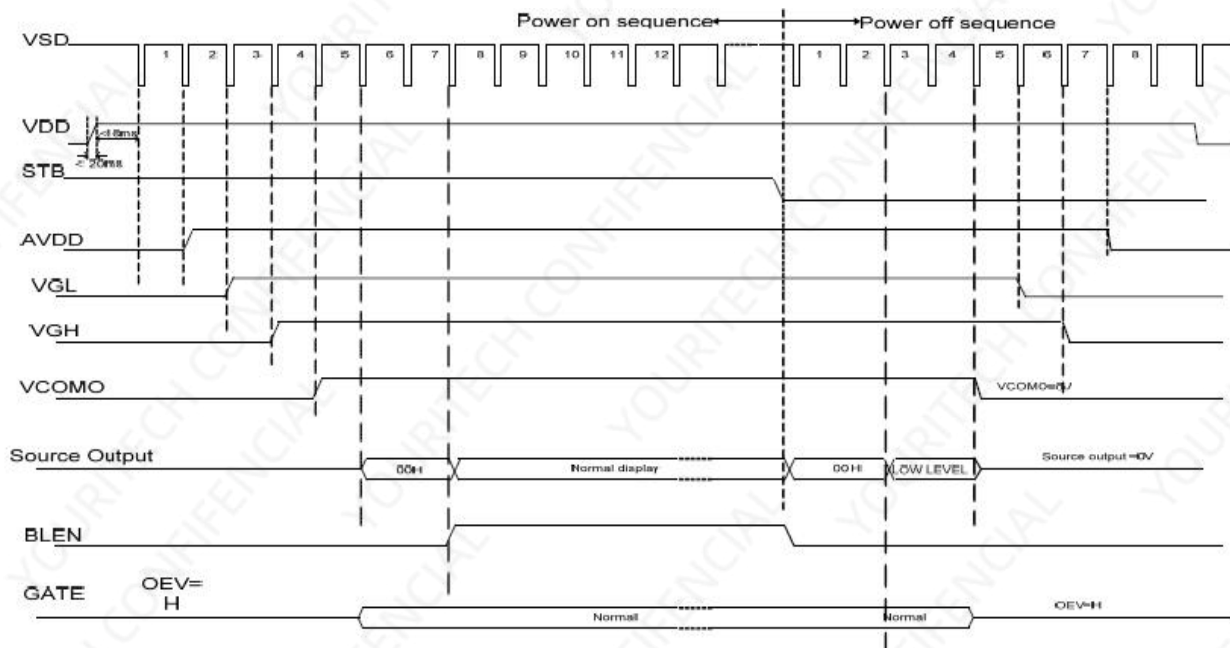
Note 3: If LED is driven by high current, high ambient temperature & humidity condition. The life Time of LED will be reduced. Operating life means brightness goes down to 50% initial brightness. Typical operating life time is estimated data.



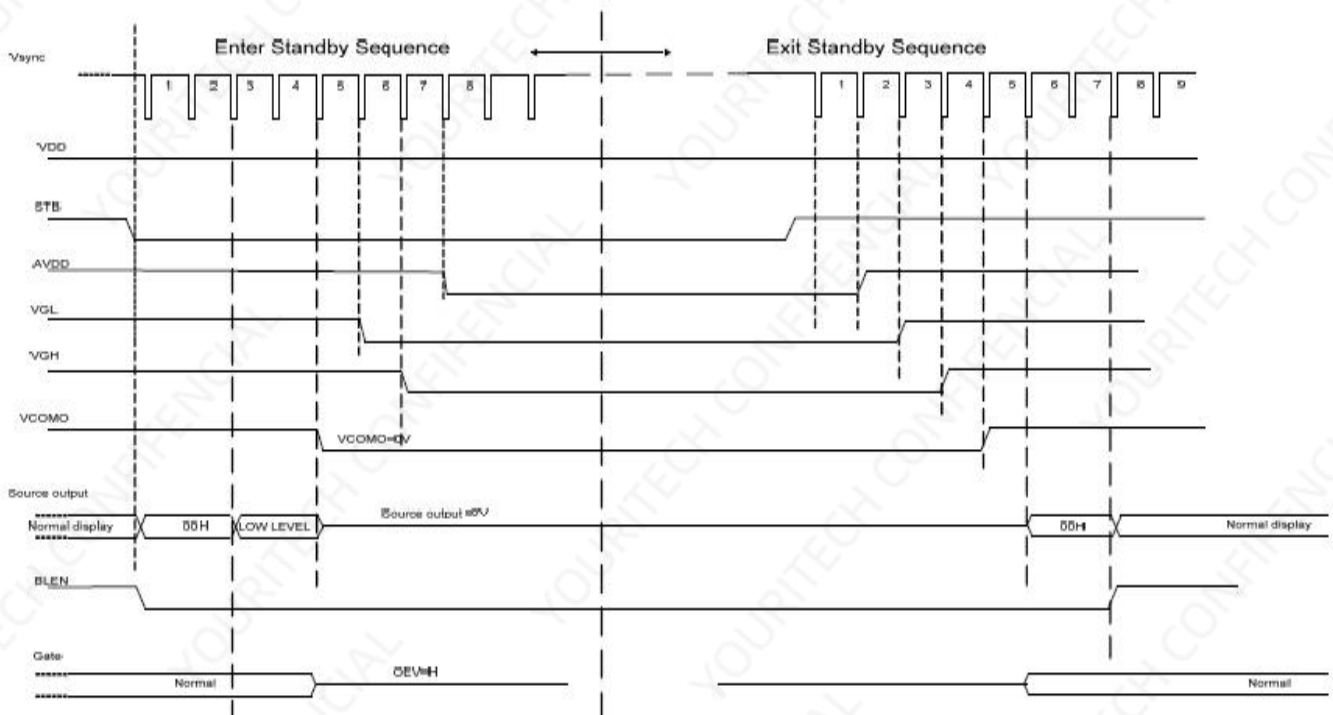
6.Interface Timing

6.1 Power-On/Off Timing Sequence





6.2 Power On/Off timing chart



6.3 Data input format

Vertical timing

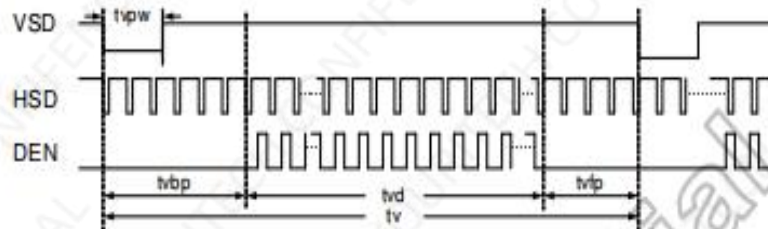


Figure 10.2: Vertical input timing diagram

6.4 Horizontal input timing

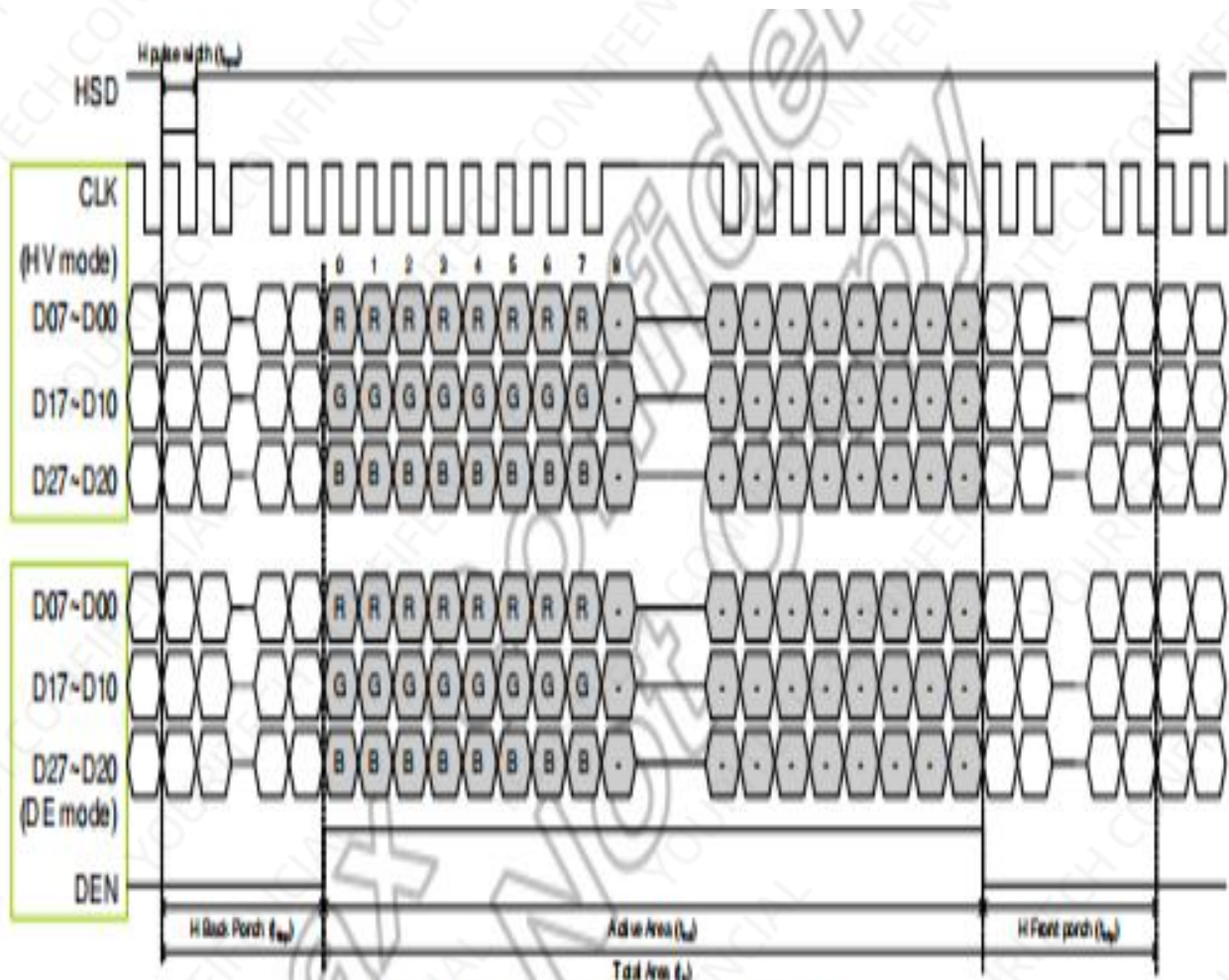


Figure 10.3: Horizontal input timing diagram



6.5 Parallel RGB input timing table

● DE mode

Parameter	Symbol	Spec.			Unit
		Min.	Typ.	Max.	
DCLK Frequency	fclk	40.8	51.2	67.2	MHz
Horizontal Display Area	thd	1024			DCLK
HSD Period	th	1114	1344	1400	DCLK
HSD Blanking	thb+ thfp	90	320	376	DCLK
Vertical Display Area	tvd	600			T _H
VSD Period	tv	610	635	800	T _H
VSD Blanking	tvbp+ tvfp	10	35	200	T _H

Table 10.4: DE mode (1024x600)

● HV mode

Horizontal timing

Parameter	Symbol	Spec.			Unit
		Min.	Typ.	Max.	
DCLK Frequency	fclk	44.9	51.2	63	MHz
Horizontal Display Area	thd	1024			DCLK
HSD Period	th	1200	1344	1400	DCLK
HSD Pulse Width	thpw	1	-	140	DCLK
HSD Back Porch	thbp	160			DCLK
HSD Front Porch	thfp	16	160	216	DCLK

Table 10.5: HV mode horizontal timing (1024x600)

Vertical Timing

Parameter	Symbol	Spec.			Unit
		Min.	Typ.	Max.	
Vertical Display Area	tvd	600			T _H
VSD Period	tv	624	635	750	T _H
VSD Pulse Width	tvpw	1	-	20	T _H
VSD Back Porch	tvbp	23			T _H
VSD Front Porch	tvfp	1	12	127	T _H

Table 10.6: HV Mode Vertical Timing (1024x600)



7. Optical Characteristics

Items	Symbol	Condition	Min.	Typ.	Max.	Unit	Remark	Note
Response time	Tr+Tf	-	-	30	40	ms	FIG.1	Note4
Contrast Ratio	CR		500	800	-	-	FIG.2	Note1
Surface luminance	LV	$\theta = 0^\circ$	500	600	-	cd/m2	FIG.2	Note2
Luminance uniformity	Yu	$\theta = 0^\circ$	70	80	-	%	FIG.2	Note3
NTSC	-	$\theta = 0^\circ$	-	50	-	%	FIG.2	Note5
Viewing angle	θ_T	Center	-	85	-	deg	FIG.3	Note6
	θ_B		-	85	-	deg	FIG.3	
	θ_L		-	85	-	deg	FIG.3	
	θ_R		-	85	-	deg	FIG.3	
White	W_X		0.258	0.308	0.358	-		
	W_Y		0.286	0.336	0.386	-		

Note1. Definition of contrast ratio

Contrast ratio(Cr) is defined mathematically by the following formula. For more information see FIG.2.

$$\text{Contrast ratio} = \frac{\text{Luminance measured when LCD on the "White" state}}{\text{Luminance measured when LCD on the "Black" state}}$$

For contrast ratio, Surface Luminance, Luminance uniformity and CIE, the testing data is based on TOPCON's BM-5 or BM-7 photo detector or compatible.

Note2. Definition of surface luminance.

Surface luminance is the luminance with all pixels displaying white. For more information see FIG.2.

L_v = Average Surface Luminance with all white pixels ($P_1, P_2, P_3, \dots, P_n$)

Note3. Definition of luminance uniformity

The luminance uniformity in surface luminance is determined by measuring luminance at each test position 1 through n, and then dividing the maximum luminance of n points luminance by minimum luminance of n points luminance. For more information see FIG.2.

$$YU = \frac{\text{Minimum surface luminance with all white pixels } (P_1, P_2, P_3, \dots, P_n)}{\text{Maximum surface luminance with all white pixels } (P_1, P_2, P_3, \dots, P_n)}$$

Note4. Definition of response time

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time (T_r) is the time between photo detector output intensity changed from 90% to 10%. And fall time (T_f) is the time between photo detector output intensity changed from 10% to 90%.



For additional information see FIG1.

Note5. Definition of color chromaticity (CIE1931)

CIE (x,y) chromaticity, The x,y value is determined by screen active area center position P5. For more information see FIG.2.

Note6. Definition of viewing angle

Viewing angle is the angle at which the contrast ratio is greater than 10. Angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG.3.

For viewing angle and response time testing, the testing data is base on Autronic-Melchers' s ConoScope or DMS series Instruments or compatible.

FIG.1. The definition of response Time

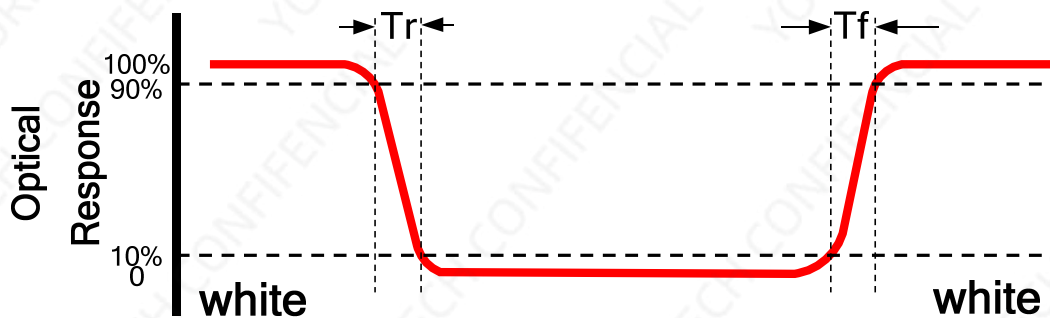


FIG.2. Measuring method for contrast ratio, surface luminance,

luminance uniformity, CIE (x,y) chromaticity

Size : $S \leq 5"$ (see Figure a) A : 5 mm B : 5 mm

H, V : Active area

Light spot size $\varnothing = 5\text{mm}$ (BM-5) or $\varnothing = 7.7\text{mm}$ (BM-7) 50cm distance or compatible distance from the LCD surface to detector lens.

test spot position : see Figure a.

measurement instrument : TOPCON's luminance meter BM-5 or BM-7 or compatible (see Figure c).

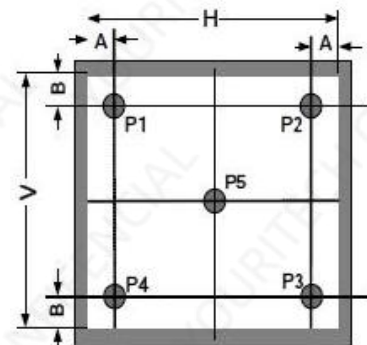


Figure a

Size : $5" < S \leq 12.3"$ (see Figure b) H, V : Active area

Light spot size $\varnothing = 5\text{mm}$ (BM-5) or $\varnothing = 7.7\text{mm}$ (BM-7) 50cm distance or compatible distance from the LCD surface to detector lens.

test spot position : see Figure b.

measurement instrument : TOPCON's luminance meter BM-5 or BM-7 or compatible (see Figure c).



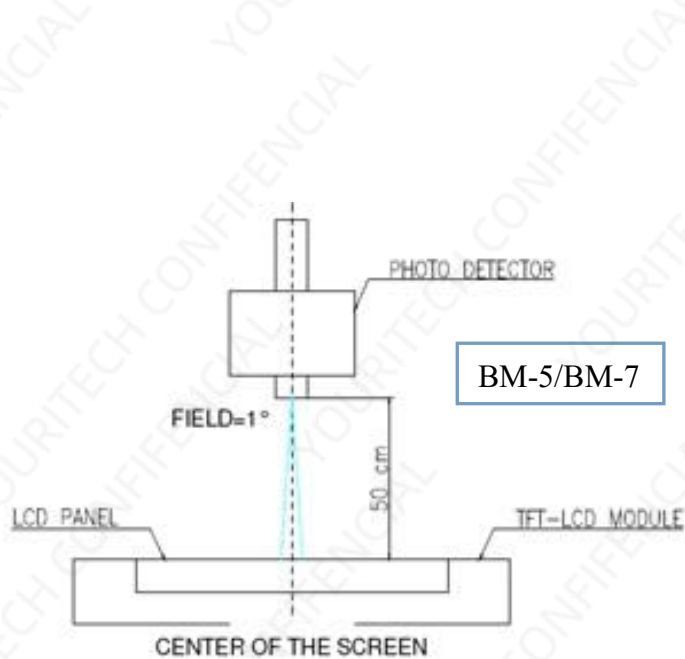


Figure c

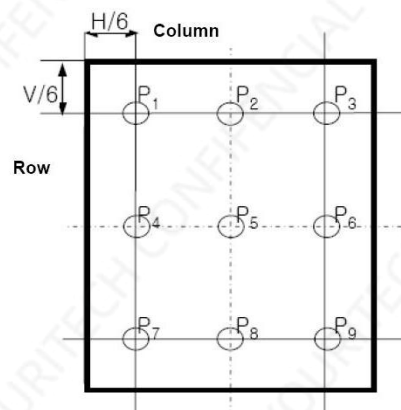
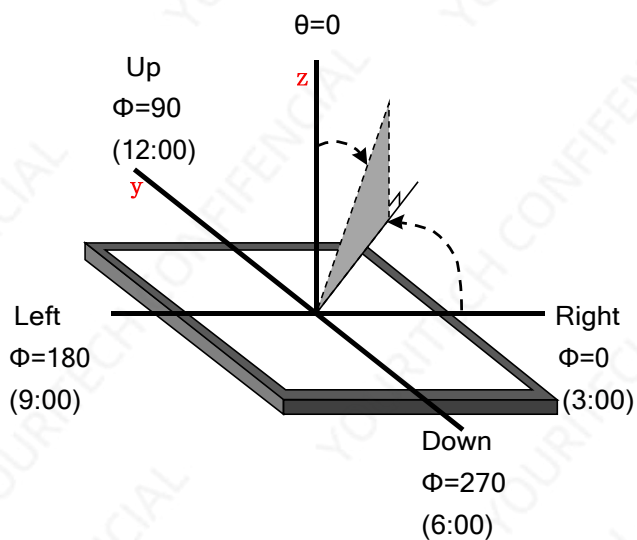


Figure b

FIG.3.The definition of viewing angle



8.Environmental / Reliability Tests

No	Test Item	Condition	Remarks
1	High Temperature Operation	Ts= +70°C, 96hrs	Note 1 IEC60068-2-2, GB2423. 2-89
2	Low Temperature Operation	Ta= -20°C, 96hrs	Note 2 IEC60068-2-1 GB2423.1-89
3	High Temperature Storage	Ta= +80°C,96hrs	IEC60068-2-2 GB2423. 2-89
4	Low Temperature Storage	Ta= -30°C, 96hrs	IEC60068-2-1 GB/T2423.1-89
5	High Temperature & Humidity Storage	Ta= +60°C, 90% RH max,96 hours	IEC60068-2-3 GB/T2423.3-2006
6	Thermal Shock (Non-operation)	-20°C 30 min ~ +70°C 30 min Change time: 5min, 30 Cycle	Start with cold temperature, end with high temperature IEC60068-2-14, GB2423.22-87
7	Electrostatic Discharge (Operation)	C=150pF, R=330 Ω, 5 points/panel Air:±8KV, 5 times; Contact: ±4KV, 5 times; (Environment: 15°C ~ 35°C, 30% ~ 60%, 86Kpa ~ 106Kpa)	IEC61000-4-2 GB/T17626.2-1998
8	Vibration (Non-operation)	Frequency range: 1~55Hz, Stroke: 1.mm Sweep: 1Hz~55Hz~3.3Hz 2 hours for each direction of X .Y. Z. (package condition)	IEC60068-2-6 GB/T2423.5-1995
9	Package Drop Test	Height: 80 cm, 1 corner, 3 edges, 6 surfaces	IEC60068-2-32 GB/T2423.8-1995

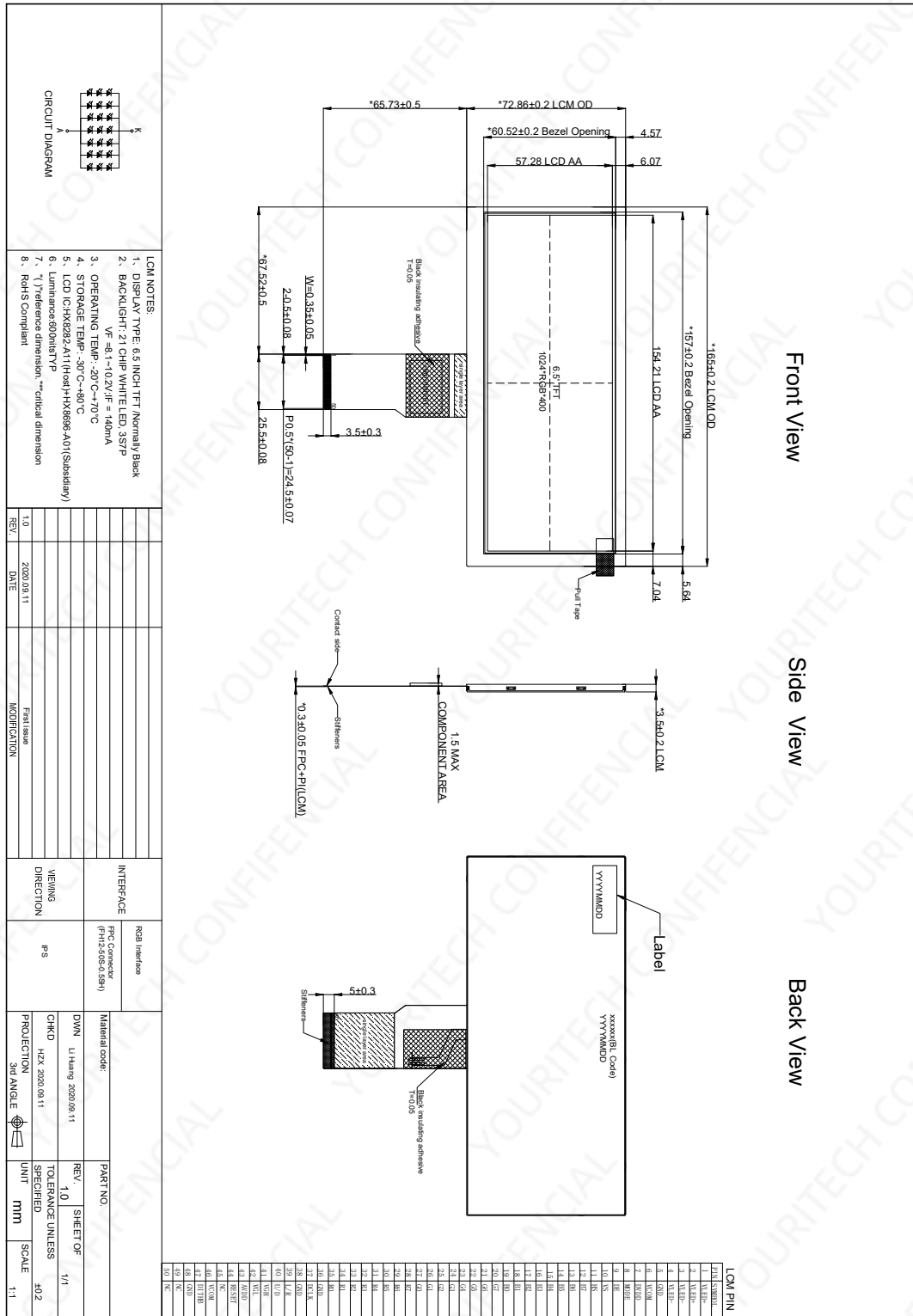
Note: 1. Ts is the temperature of panel's surface.

2. Ta is the ambient temperature of sample.

3. The size of sample is 5pcs.



9.Mechanical Drawing



10.Packing

TBD



11. Precautions for Use of LCD modules

11.1 Handling Precautions

11.1.1. The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.

11.1.2. If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.

11.1.3. Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.

11.1.4. The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.

11.1.5. If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:

- Isopropyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water

11.1.6. Do not attempt to disassemble the LCD Module.

11.1.7. If the logic circuit power is off, do not apply the input signals.

11.1.8. To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.

11.1.8.1. Be sure to ground the body when handling the LCD Modules.

11.1.8.2. Tools required for assembly, such as soldering irons, must be properly ground.

11.1.8.3. To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.

11.1.8.4. The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

11.2 Storage Precautions

11.2.1. When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.

11.2.2. The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:

Temperature : 0℃ ~ 40℃ Relatively humidity: ≤80%

11.2.3. The LCD modules should be stored in the room without acid, alkali and harmful gas.

11.3 Transportation Precautions

The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.

