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SHENZHEN AOSHITE TECHNOLOGY CO.,LTD

LCD MODULE

SPECIFICATION

Customer: _____

Model Name: ET070WS02-J

Date: 2020/09/15

Version: 01

☒ Preliminary Specification

☐ Final Specification

For customer's Acceptance

APPROVED BY	Comment

APPROVED BY	Reviewed BY	Prepared BY

Record of Revision

Version	Revise Date	Page	Content
Pre-spec.01	2019/09/15		Initial Release

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1. General Specifications

NO	Item	Specification	Remark
1	LCD Size	7.0 inch (Diagonal)	
2	Driver element	a-Si TFT active matrix	
3	Resolution	1024 x 3(RGB)x 600	
4	Display mode	Normally White, Transmissive	
5	Dot pitch	0.0502(W) x 0.1432(H)mm	
6	Active area	154.08(W) x 85.92(H)mm	
7	Module size	164.9(W) x100.0(H) x 3.5 (D)mm	Note 1
8	Surface treatment	Anti-Glare	
9	Color arrangement	RGB-stripe	
10	Interface	Digital	
11	Backlight power consumption	1.728W	
12	Panel power consumption	0.226W	
13	Weight	TBD	

Note 1: Refer to Mechanical Drawing

2. Pin Assignment

2.1 TFT LCD Panel Driving Section

FPC Connector is used for the module electronics interface. The recommended model is FH12A-50S-0.5SH manufactured by Hirose.

Pin NO	Symbol	I/O	Function	Remark
1	VLED+	P	Power for LED backlight(Anode)	
2	VLED+	P	Power for LED backlight(Anode)	
3	VLED-	P	Power for LED backlight(Cathode)	
4	VLED-	P	Power for LED backlight(Cathode)	
5	GND	P	Power ground	
6	VCOM	I	Common voltage	
7	DVDD	P	Power for Digital Circuit	
8	MODE	I	DE/SYNC mode select	Note 1
9	DE	I	Data Input Enable	
10	VS	I	Vertical Sync	
11	HS	I	Horizontal sync Input	
12	B7	I	Blue data(MSB)	
13	B6	I	Blue data	
14	B5	I	Blue data	
15	B4	I	Blue data	
16	B3	I	Blue data	
17	B2	I	Blue data	
18	B1	I	Blue data	
19	B0	I	Blue data(LSB)	Note 2
20	G7	I	Green data(MSB)	Note 2
21	G6	I	Green data	
22	G5	I	Green data	
23	G4	I	Green data	
24	G3	I	Green data	
25	G2	I	Green data	
26	G1	I	Green data	Note 2
27	G0	I	Green data(LSB)	Note 2
28	R7	I	Red data(MSB)	
29	R6	I	Red data	

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30	R5	I	Red data	
31	R4	I	Red data	
32	R3	I	Red data	
33	R2	I	Red data	
34	R1	I	Red data	Note 2
35	R0	I	Red data(LSB)	Note 2
36	GND	P	Power Ground	
37	DCLK	I	Left/right selection	Note 3
38	GND	P	Power Ground	
39	L/R	I	Left/right selection	Note 4,5
40	U/D	I	Up/down selection	Note 4,5
41	VGH	P	Gate ON Voltage	
42	VGL	P	Gate OFF Voltage	
43	AVDD	P	Power for Analog Circuit	
44	RESET	I	Global reset pin	Note 6
45	NC	-	No connection	
46	VCOM	I	Common Voltage	
47	DITHB	I	Dithering function	Note 7
48	GND	P	Power Ground	
49	NC	-	No connection	
50	NC	-	No connection	

I: input, O: output, P: power

Note 1: E/SYNC mode select .Normally pull high .

When select DE mode, MODE= "1", VS and HS must pull high.

When select SYNC mode, MODE= "0", DE must be grounded.

Note 2: When input 18bits RGB data, the two low bits of R,G and B data must be grounded.

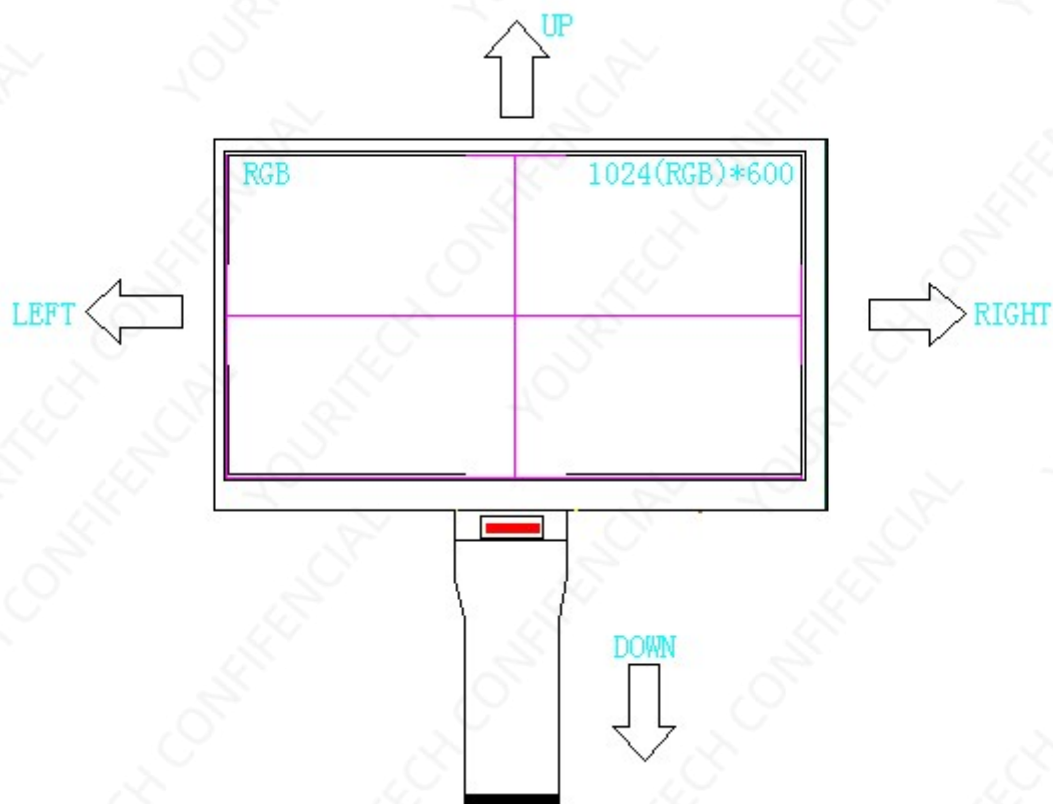
Note 3: Data shall be latched at the falling edge of DCLK.

Note 4: Selection of scanning mode

Setting of scan control input		Scanning direction
U/D	L/R	
GND	DV _{DD}	Up to down, left to right
DV _{DD}	GND	Down to up, right to left
GND	GND	Up to down, right to left
DV _{DD}	DV _{DD}	Down to up, left to right

Note 5: Definition of scanning direction.

Refer to the figure as below.



Note 6: Global reset pin. Active low to enter reset state. Suggest to connect with an RC reset circuit for stability. Normally pull high.

Note 7: Dithering function enable control normally pull high.

When DITHB= "1", Disable internal dithering function,

When DITHB= "0" Enable internal dithering function,

3.Operation Specifications

3.1. Absolute Maximum Ratings

Item	Symbol	Values		Unit	Remark
		Min.	Max		
Power voltage	DV _{DD}	-0.3	5.0	V	
	AV _{DD}	6.5	13.5	V	
	V _{GH}	--0.3	40.0	V	
	V _{GL}	-20.0	0.3	V	
	V _{GH} - V _{GL}	-	40.0	V	
Operation Temperature	T _{OP}	-20	70	℃	
Storage Temperature	T _{ST}	-30	80	℃	
LED Reverse Voltage	V _R	-	5	V	Each LED Note 2
LED Forward Current	I _F	-	40	mA	Each LED

Note1 :The absolute maximum rating values of this product are not allowed to be exceeded at any times. Should a module be used with any of the absolute maximum ratings Exceeded, the characteristics of the module may not be recovered, or in an extreme case, the module may be permanently destroyed.

Note 2 :V_R Conditions: Zener Diode 20mA

3.1.1. Typical Operation conditions

Item	Symbol	Values			Unit	Remark
		Min.	Typ.	Max		
Power voltage	DVDD	3.0	3.3	3.6		Note2
	AVDD	(10.2)	(11.0)	(13.5)		
	VGH	(19.7)	(20)	(20.3)		
	VGL	(-7.1)	(-6.8)	(-6.5)		
Input signal voltage	VCOM	3.6	3.8	4.0		
Input logic high voltage	VIH	0.7DVDD	-	DVDD		
Input logic low voltage	VIL	0	-	0.3 DVDD		Note3

Note1 : Be sure to apply DVDD and VGL to the LCD first, and then apply VGH.

Note2 : DVDD setting should match the signals output voltage(refer to Note 3)of

Note3: DCLK,HS,VS,RESET,U/D,L/R,DE,R0~R7,G0~G7,B0~B7,MODE,DITHB,

3.1.2. Current Consumption

Item	Symbol	Values			Unit	Remark
		Min.	Typ.	Max		
Current for Driver	IGH	-	0.3	-	mA	V _{GH} =20.0V
	IGL	-	0.3	-	mA	V _{GL} =-6.8V
	IDV _{DD}	-	4	-	mA	DV _{DD} =3.3V
	IAV _{DD}	-	20	-	mA	AV _{DD} =11V

3.1.3. Backlight Driving Conditions

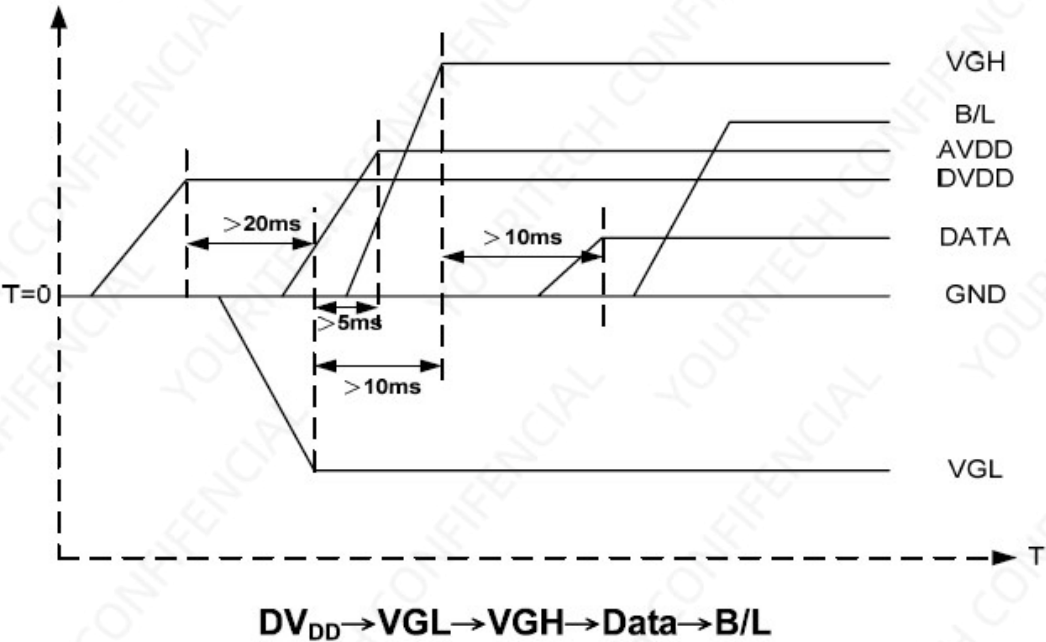
Item	Symbol	Values			Unit	Remark
		Min.	Typ.	Max		
Voltage for LED backlight	VL	(9.0)	(9.6)	(10.5)	V	Note1
Current for LED backlight	IL	-	(180)	-	mA	
LED life time	-	20,000	-	-	Hr	Note2

Note1: The LED Supply Voltage is defined by the number of LED at Ta=25℃ and IL =180mA.

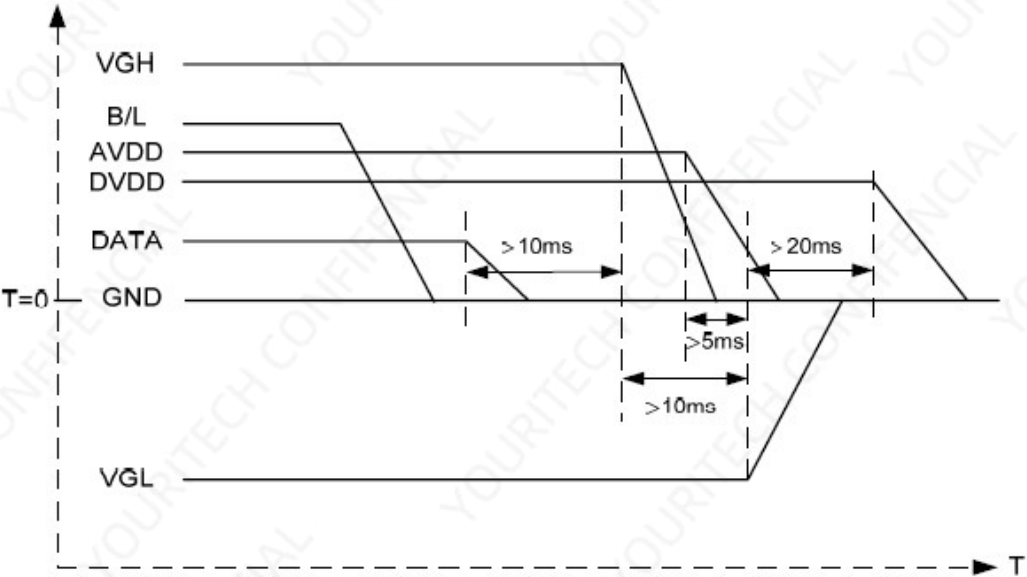
Note1: The LED life time” is defined as the module brightness decrease to 50% original brightness at Ta=25℃ and IL =180mA.The LED lifetime could be decreased if operating IL is lager than 180mA

3.2. Power Sequence

a. Power on:



Power off:



B/L→Data→VGH→VGL→DV_{DD}

Note: Data include R0~R7, B0~B7, GO~G7, U/D, L/R, DCLK, HS,VS,DE.

3.3. Timing Characteristics

3.3.1. Ac Electrical characteristics

Item	Symbol	Values			Unit	Remark
		Min	Typ	Max		
HS setup time	Thst	8	-	-	ns	
HS hold time	Thhd	8	-	-	ns	
VS setup time	Tvst	8	-	-	ns	
VS hold time	Tvhd	8	-	-	ns	
Data setup time	Tdsu	8	-	-	ns	
Data hole time	Tdhd	8	-	-	ns	
DE setup time	Tesu	8	-	-	ns	
DE hole time	Tehd	8	-	-	ns	
DVDD Power On Slew rate	TPOR	-	-	20	ms	From 0 to 90%DVDD
RESET pulse width	TRst	1	-	-	ms	
DCLK cycle time	Tcoh	20	-	-	ns	
DCLK pulse duty	Tcwh	40	50	60	%	

3.3.2. Data Input Format



Figure 3. 1 Horizontal input timing diagram.

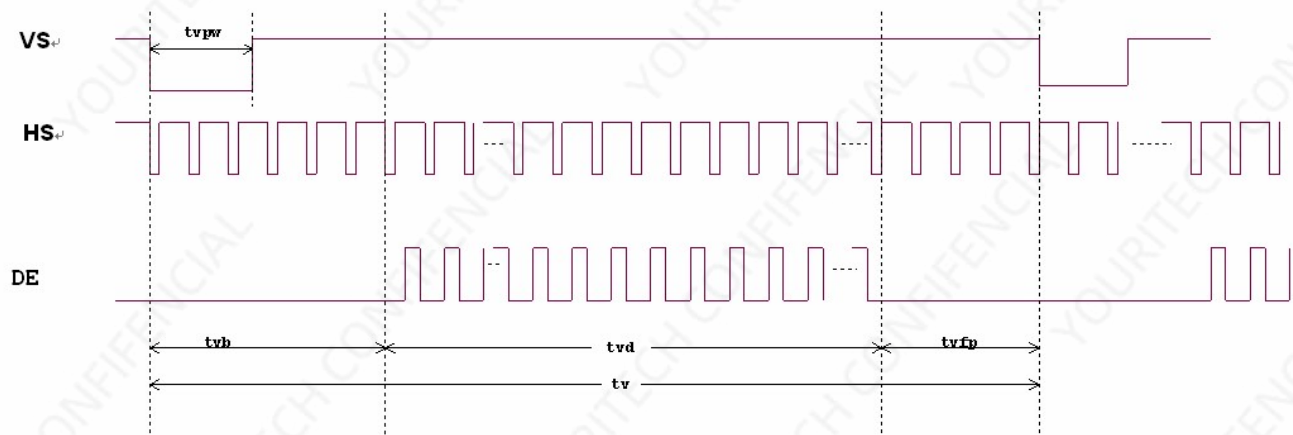


Figure 3. 2 Vertical input timing diagram.

3.3.3.Timing

Item	Symbol	Values			Unit	Remark
		Min	Typ.	Max		
Horizontal Display Area	thd	-	1024	-	DCLK	
DCLK Frequency	fclk	40.8	51.2	67.2	MHz	
One Horizontal Line	th	1114	1344	1400	DCLK	
HS pulse width	thpw	1	-	40	DCLK	
HS Blanking	thb	46	46	46	DCLK	
HS Front Porch	thfp	90	320	376	DCLK	
Vertical Display Area	tvd	-	600	-	TH	
VS period time	tv	610	635	800	TH	
VS pulse width	tvpw	1	-	20	TH	
VS Blanking	tvb	23	35	100	TH	
VS Front Porch	tvfp	7	22	147	TH	

4. Optical Specifications

Item	Symbol	Condition	Values			Unit	Remark
			Min.	Typ.	Max		
Viewing angle (CR≥10)	θ_L	$\Phi=180^\circ$	60	70	-	degree	Note1
	θ_R	$\Phi=0^\circ$	60	70	-		
	θ_T	$\Phi=90^\circ$	60	70	-		
	θ_B	$\Phi=270^\circ$	30	40	-		
Response time	Ton	Normal $\theta = \Phi = 0^\circ$	-	10	20	msec	Note3
	Toff		-	15	30	msec	Note3
Contrast ratio	CR		400	500	-	-	Note4
Color chromaticity	Wx		0.26	0.31	0.36	-	Note2 Note5
	Wy		0.28	0.33	0.38	-	Note6
Luminance	L		-	300	-	Cd/m2	Note6
Luminance uniformity	Yu		75	80	-	%	Note7

Test Conditions:

1. DVDD=3.3V, 1L=180mA(Backlight current), the ambient temperature is 25°C.
2. The test systems refer to Note2.

Note 1:Definition of viewing angle range

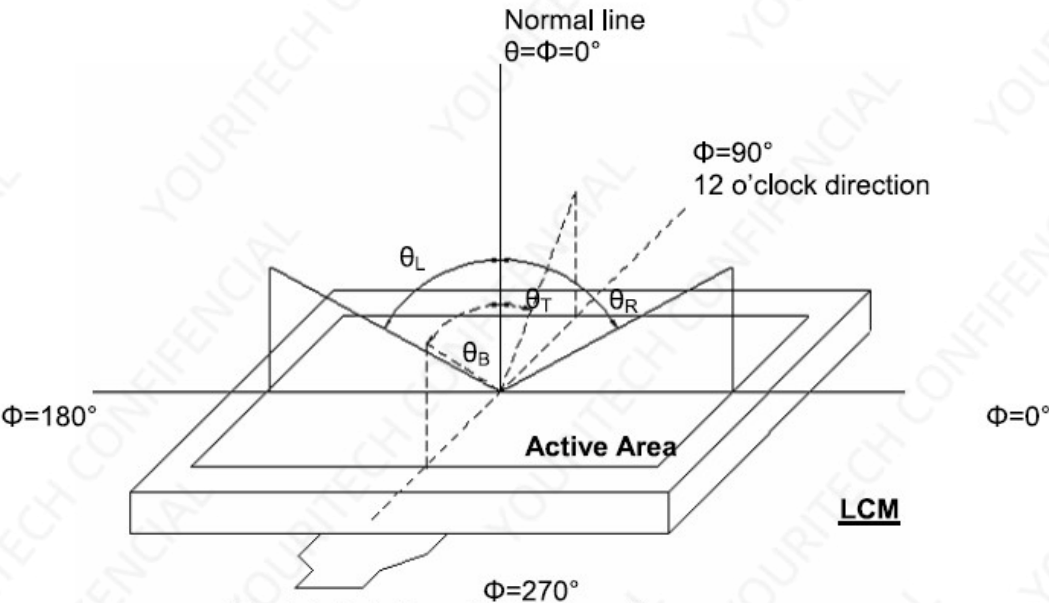


Fig. 4-1 Definition of viewing angle

Note 2: Definition of optical measurement system,
The optical characteristics should be measured in dark room. After 30 minutes operation, the optical properties are measured at the center point of the LCD screen. (Response time is measured by Photo detector TOPCON BM-7, other items are measured by BM-5A/Field of view: 1° /Height: 500mm.)

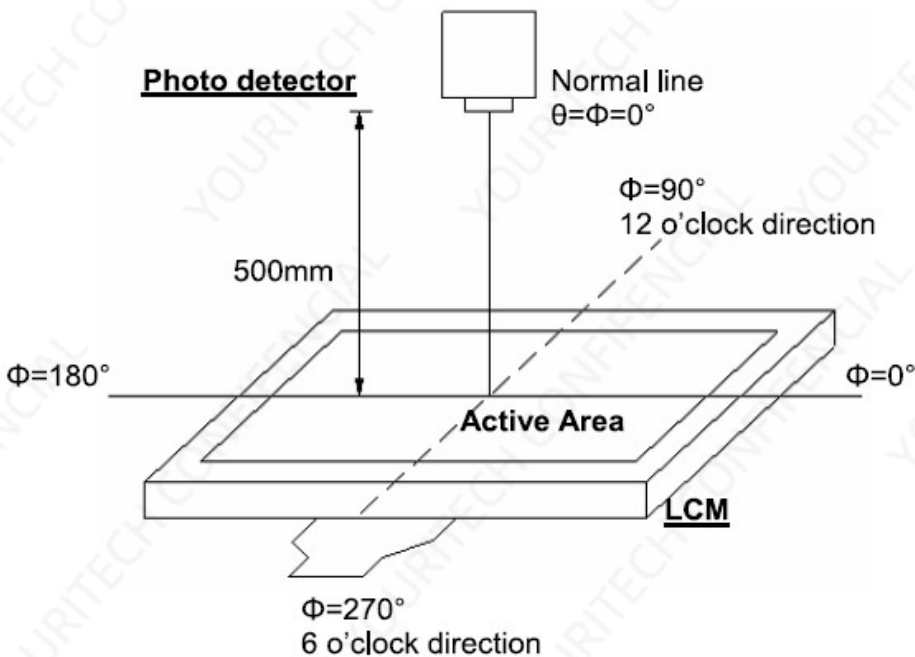


Fig. 4-2 Optical measurement system setup

Note 3: Definition of Response time

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time (T_{ON}) is the time between photo detect output intensity changed from 90% to 10%. And fall time (T_{OFF}) is the time between photo detector output intensity changed from 10% to 90%.

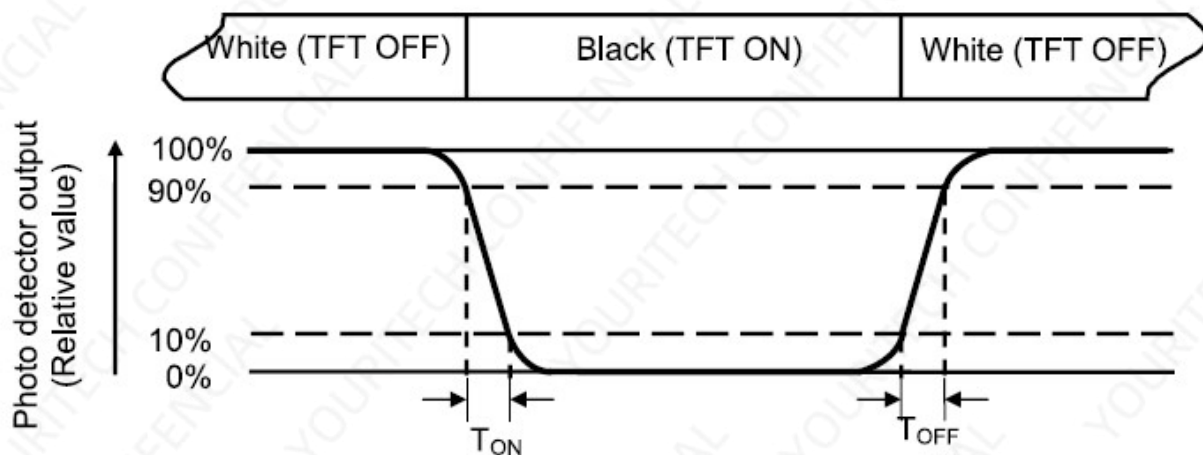


Fig. 4-3 Definition of response time

Note 4: Definition of contrast ratio

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD on the "White" state}}{\text{Luminance measured when LCD on the "Black" state}}$$

Note 5: Definition of color chromaticity (CIE1931)

Color coordinates measured at center point of LCD.

Note 6: All input terminals LCD panel must be ground while measuring the center area of the panel. The LED driving condition is $I_L=180\text{mA}$.

Note 7: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer to Fig. 4-4).Every measuring point is placed at the center of each measuring area.

$$\text{Luminance Uniformity (Yu)} = \frac{B_{\min}}{B_{\max}}$$

L——Active area length W——Active area width

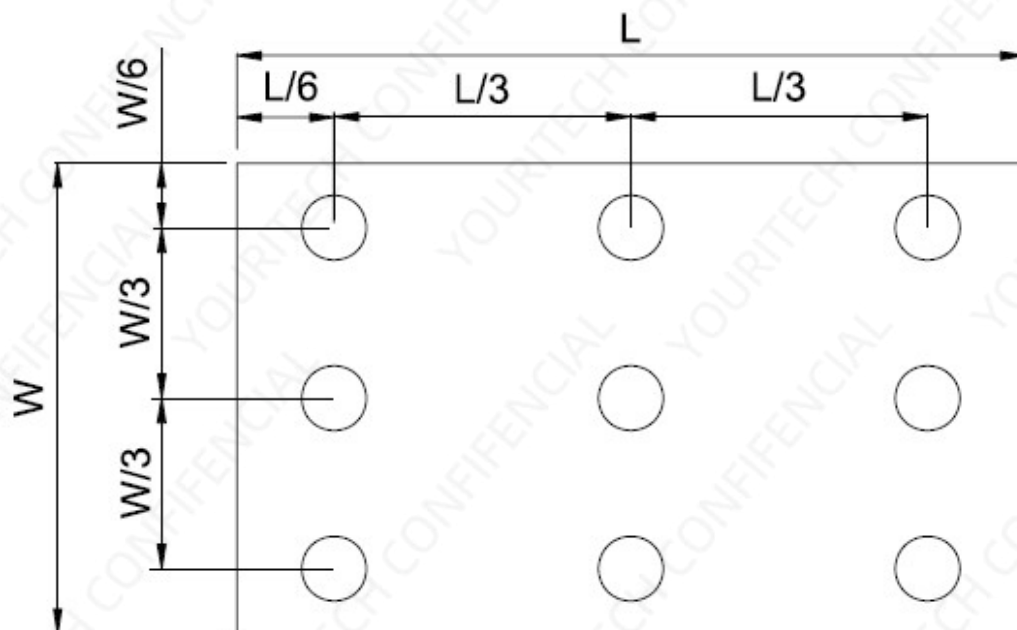


Fig. 4-4 Definition of measuring points

B_{max}: The measured maximum luminance of all measurement position.

B_{min}: The measured minimum luminance of all measurement position.

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5. Reliability Test Items

Item	Test Conditions	Remark
High Temperature Storage	$T_a=80^{\circ}\text{C}$ 240hrs	Note 1, Note 4
Low Temperature Storage	$T_a=-20^{\circ}\text{C}$ 240hrs	Note 1, Note 4
High Temperature Operation	$T_a=70^{\circ}\text{C}$ 240hrs	Note 2, Note 4
Low Temperature Operation	$T_a=-20^{\circ}\text{C}$ 240hrs	Note 1, Note 4
Operate at High Temperature and Humidity	$+60^{\circ}\text{C}, 90\%\text{RH}$ 240hrs	Note 4
Thermal Shock	$-30^{\circ}\text{C}/30\text{min} \sim +80^{\circ}\text{C}/30\text{min}$ for total 100cycles, Start with cold temperature and	Note 4
Vibration Test	Frequency range:10~55Hz Stroke:1.5mm Sweep:10Hz~55Hz~10Hz 2hours for each direction of X.Y.Z. (6 hours for total)	
Mechanical shock	100G 6ms, $\pm X, \pm Y, \pm Z$ 3 times for each direction	
Package Vibration Test	Random Vibration: 0.015G*G/Hz from 5-200Hz, -6dB/Octave from 200-500HZ 2 hours for each direction of X.Y.Z. (6 hours for total)	
Package Drop Test	Height:60cm 1corner, 3edges. 6surfaces	
Electro Static Discharge	$\pm 2\text{KV}$, Human Body Mode, 100pF/1500 Ω	

Note1: T_a is the ambient temperature of samples.

Note2: T_s is the temperature of panel's surface.

Note3: In the standard condition, there shall be no practical problem that may affect the display function. After the reliability test, the product only guarantees operation, but don't guarantee all of the cosmetic specification.

Note4: Before cosmetic and function test, the product must have enough recovery time, at least 2 hours at room temperature.

6. General Precautions

6.1. Safety

Liquid crystal is poisonous. Do not put it in your mouth. If liquid crystal touches your skin or clothes, wash it off immediately by using soap and water.

6.2. Handling

1. The LCD panel is plate glass. Do not subject the panel to mechanical shock or to excessive force on its surface.
2. The polarizer attached to the display is easily damaged. Please handle it carefully to avoid scratch or other damages.
3. To avoid contamination on the display surface, do not touch the module surface with bare hands.
4. Keep a space so that the LCD panels do not touch other components.
5. Put cover board such as acrylic board on the surface of LCD panel to protect panel from damages.
6. Transparent electrodes may be disconnected if you use the LCD panel under environmental conditions where the condensation of dew occurs.
7. Do not leave module in direct sunlight to avoid malfunction of the ICs.

6.3. Static Electricity

1. Be sure to ground module before turning on power or operating module.
2. Do not apply voltage which exceeds the absolute maximum rating value.

6.4. Storage

1. Store the module in a dark room where must keep at $25\pm 10^{\circ}\text{C}$ and 65%RH or less.
2. Do not store the module in surroundings containing organic solvent or corrosive gas.
3. Store the module in an anti-electrostatic container or bag.

6.5. Cleaning

1. Do not wipe the polarizer with dry cloth. It might cause scratch.
2. Only use a soft sloth with IPA to wipe the polarizer, other chemicals might permanent damage to the polarizer.

7. Mechanical Drawing



1. DISPLAY TYPE: 262K/65K TFT Transmissive, Normal White
2. VIEWING DIRECTION: 12 o'clock
3. LCD CONTROLLER: TBD
4. BACKLIGHT: 9*3 PCS WHITE LED
5. OPERATING TEMP.: -20° C -- 70° C
6. STORAGE TEMP.: -30° C -- 80° C
7. UNMARKED TOLERANCE: ± 0.3
8. 产品需符合“ROHS”标准
9. “*”为重点尺寸，“（）”为参考尺寸

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8. Package Drawing

8.1. Packaging Material Table

No.	Item	Model (Material)	Dimensions(mm)	Unit weight (kg)	Quantity	Remark
1	LCM Module	JH070P06-03B	164.9*100.0*3.5	TBD	60pcs	
2	Partition	BC Corrugated paper	512*349*226	1.466	1est	
3	Corrugated Paper	B Corrugated paper	510*350	0.071	4pcs	
4	Corrugated Bar	B Corrugated paper	512*11*3	0.046	4pcs	
5	Dust-Proof Bag	PE	700*530	0.048	1pcs	
6	A/S Bag	PE	180*133*0.2	0.002	60pcs	
7	Carton	Corrugated paper	530*355*255	1.100	1pcs	
8	Total weight	TBD				

8.1. Packaging Quantity

Total LCM quantity in Carton: no.of Partition 2Rows*quantity per Row 30=60
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8.2 Packaging Drawing

