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Optical Bonding

In-house Manufacturing

Cover glass

System solutions

OEM Solutions

Custom Display

Production Custom designs Installation

Mechanical design



PRODUCTION SPECIFICATION OF Display MODULE MODULE NO: ET070WS20-GT

Customer Name:			
Customer Part Number:			
Approved By:		Date:	

Prepared By	Checked By	Approved By



RECORD OF REVISION

Version	Revised Date	Page	Content
V1.0	2020/07/20	--	First Issued



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1. GENERAL DESCRIPTION

1.1 Description

ET070WS20-GT is a 7.0 (16:9) inch diagonally measured active display with high resolution WVGA 1024x600 display and high brightness. This model is composed of a TFT LCD panel, backlight system, Capacitive touch panel and HDMI Converter . It is designed to make Raspberry Pi usage easy. You can simply use this TFT display with your Raspberry Pi, or also you can use this as computer display with any device which has HDMI output.

1.2 Features:

No.	Item	Specification	Unit
1	Panel Size	7"	Inch
2	Number of Pixels	1024 (W) x RGB x 600 (H)	Pixels
3	Active Area	154.21(W) × 85.92 (H)	mm
4	Pixel Pitch	0.1506(W) x 0.1432 (H)	mm
5	Outline Dimension	190.5 (W) × 105.4 (H)	mm
6	Number of Colors	16.7M	- -
7	Display Mode	IPS / Normally Black / Transimissive	- -
8	View Direction	Free direction	- -
9	Display Format	RGB vertical stripe	- -
10	Surface Treatment	HC	- -
11	Contrast Ratio	800 (Typ.)	- -
12	Luminance (cd/m^2)	500 (Typ.)	cd/m2
13	Video Input Interface	HDMI (Compliance HDMI V1.4)	- -
14	Touch panel	Capacitive touch panel with USB interface	- -
15	Backlight	White LED	- -
16	Operation Temperature	-20 ~ 70	°C
17	Storage Temperature	-30 ~ 80	°C
18	Weight	(TBD)	g



3. PIN DESCRIPTION

3.1 Power Input and HID USB Touch(J2)—Micro USB

Pin No.	Symbol	I/O	Function
1	5V	P	Power Supply +5V, Current Max 550mA
2	USB-	P	DM (HID USB for touch panel)
3	USB+	P	DP (HID USB for touch panel)
4	NC	P	Ground
5	GND	P	Ground



3.3 HDMI (CN1)

Pin No.	Symbol	I/O	Function	Note
1	TMDS 2+	I	TMDS Data2+	
2	GND	P	TMDS Data2 Shield	
3	TMDS 2-	I	TMDS Data2-	
4	TMDS 1+	I	TMDS Data1+	
5	GND	P	TMDS Data1 Shield	
6	TMDS 1-	I	TMDS Data1-	
7	TMDS 0+	I	TMDS Data0+	
8	GND	P	TMDS Data0 Shield	
9	TMDS 0-	I	TMDS Data0-	
10	TMDS CLK+	I	TMDS Clock+	
11	GND	P	TMDS Clock Shield	
12	TMDS CLK-	I	TMDS Clock-	
13	CEC	I	CEC	
14	N.C.	-	N.C.	
15	DDC_SCL	I	IIC SCL to EDID ROM	
16	DDC_SDA	I/O	IIC SDA to EDID ROM	
17	GND	P	DDC/CEC Ground	
18	HD_5V	P	+5V Power	
19	HPD	O	Hot Plug Detect	



4. ABSOLUTE MAXIMUM RATINGS

4.1 Electrical Absolute Rating

4.1.1 HDMI TFT LCD Module

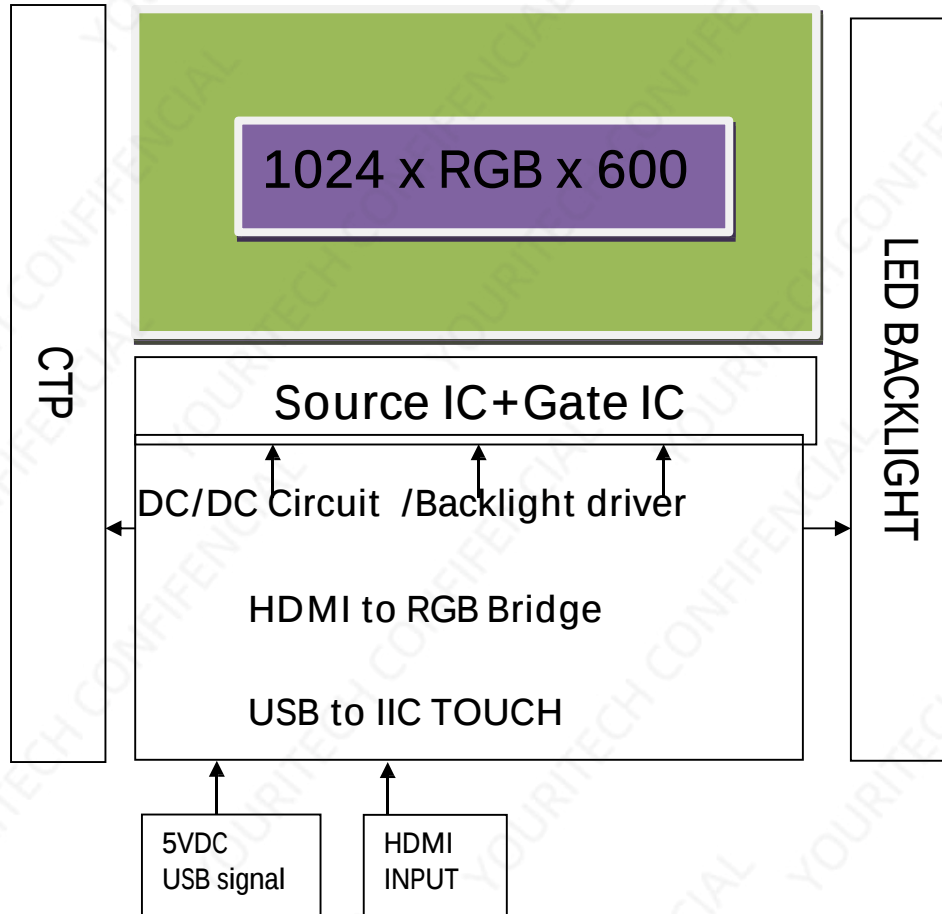
Item	Symbol	Values		Unit	Note
		Min	Max.		
Power supply voltage	5V	4.5	6	V	Micro USB
Current	500			mA	

4.1.2 Environment Absolute Rating

Item	Symbol	Values			Unit	Note
		Min	Typ	Max.		
Operating Temperature	Top	-20		70	°C	Ambient temperature
Storage Temperature	Tst	-30		80	°C	



5. BLOCK DIAGRAM

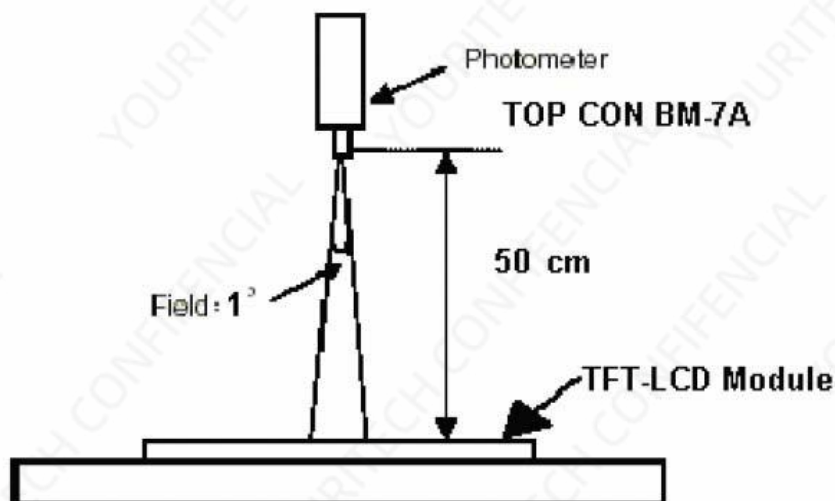


6. OPTICAL CHARACTERISTICS

Item		Symbol	Condition	Min.	Typ.	Max.	Unit
Brightness		--	Note1, Note 3, ($\theta = 0^\circ$, Normal Viewing Angle)	400	500	--	cd/m2
Uniformity		B-uni		70	75	-	%
Contrast Ratio		CR		700	800	--	--
Response Time		Tr		--	10	20	ms
		Tf		--	15	30	ms
Color Chromaticity	White	Wx		0.260	0.310	0.360	--
		Wy		0.280	0.330	0.380	--
View angle	Horizontal	$\theta x+$	Center CR ³ 10	75	80	--	
		$\theta x-$		75	80	--	
	Vertical	$\theta Y+$		75	80	--	
		$\theta Y-$		75	80	--	

Note : The following optical specifications shall be measured in a darkroom or equivalent state(ambient luminance ≤ 1 lux, and at room temperature). The operation temperature is $25^\circ\text{C} \pm 2^\circ\text{C}$. The measurement method is shown in Note1.

Note1: The method of optical measurement:



Note2: Measured at the center area of the panel and at the viewing angle of the $\theta x = \theta y = 0^\circ$

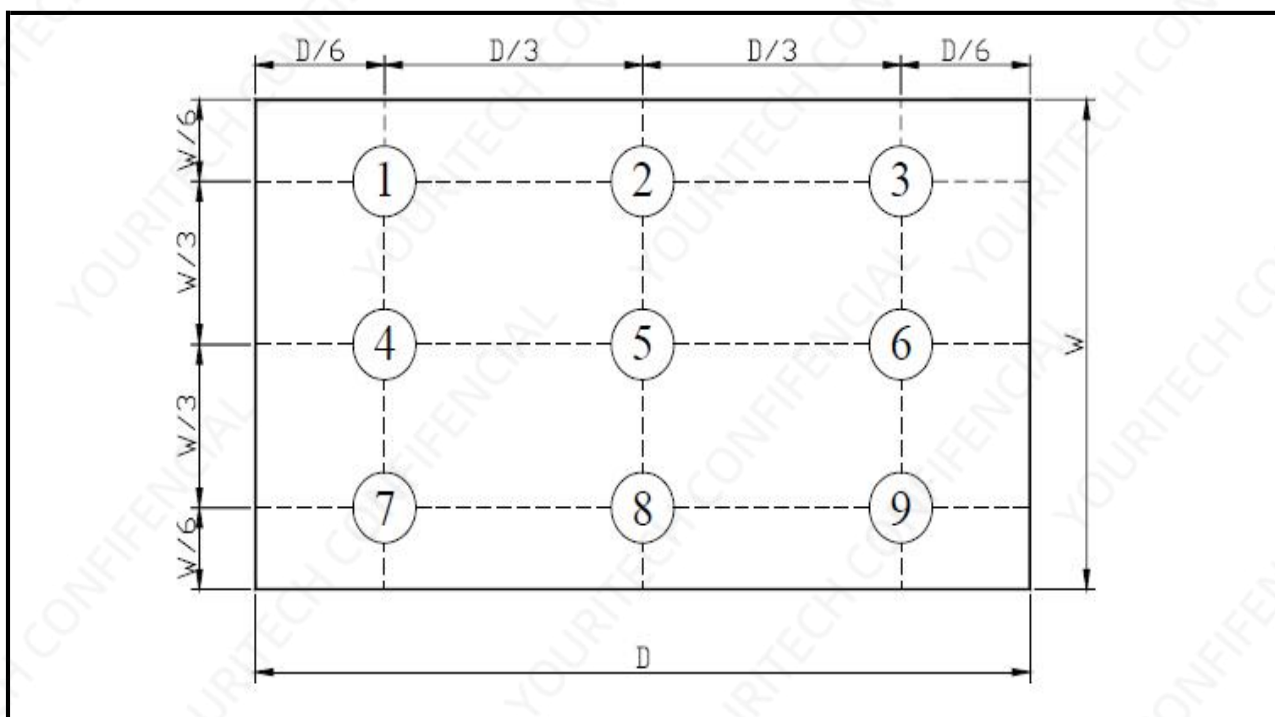
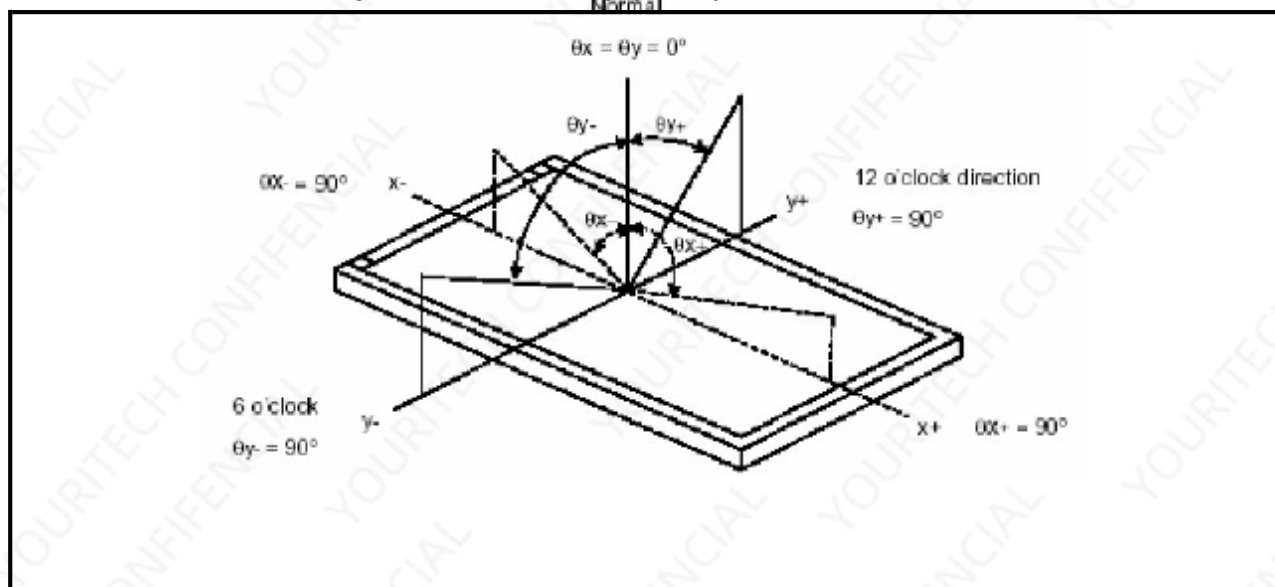
Note3: Definition of Contrast Ratio (CR):

CR = Luminance with all pixels in white state $\div$ Luminance with all pixels in Black state



Note 4: Definition of Viewing Angle:

Note 5: Definition of Brightness Uniformity (B-uni):

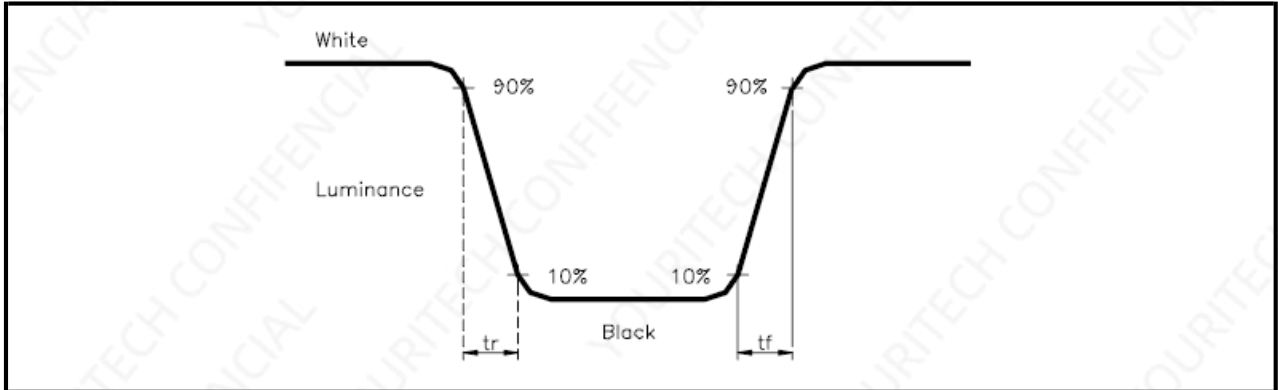


$B\text{-uni} = (\text{Minimum luminance of 9 points} \div \text{Maximum luminance of 9 points}) \times 100\%$



Note 6: Definition of Response Time:

The Response Time is set initially by defining the “Rising Time (Tr)” and the “Falling Time (Tf)” respectively. Tr and Tf are defined as following figure



Note 7: Definition of Chromaticity:

The color coordinates (Wx,Wy),(Rx,Ry),(Gx,Gy),and (Bx,By) are obtained with all pixels in the viewing field at white, red, green, and blue states, respectively.



7. RELIABILITY

7.1 Test Condition

7.1.1 Temperature and Humidity(Ambient Temperature)

Temperature : $25 \pm 5^{\circ}\text{C}$

Humidity : $65 \pm 5\%$

7.1.2 Operation

Unless specified otherwise, test will be conducted under function state.

7.1.3 Container

Unless specified otherwise, vibration test will be conducted to the product itself without putting it in a container.

7.1.4 Test Frequency

In case of related to deterioration such as shock test. It will be conducted only once.

7.2 TESTS

No.	ITEM	CONDITION CRITERION
1	High Temperature Storage	80°C, 120 hrs
2	Low Temperature Storage	-30°C, 120 hrs
3	High Temperature Operating	70°C, 120 hrs
4	Low Temperature Operating	-20°C, 120 hrs
5	High Temperature/Humidity Non-Operating	40°C, 90%RH, 120 hrs
6	Temperature Shock Non-Operating	-30°C $\rightarrow$ R 80°C (0.5hr each), 100 cycles
7	Vibration Test Non-Operating	Frequency:0 ~ 55 Hz Amplitude:1.5 mm Sweep Time:11min Test Period:6 Cycles for each Direction of X,Y,Z
8	Electro-static Discharge	$\pm 2\text{KV}$, Human Body Mode, 100pF/1500 Ω

Note1: The test sample have recovery time for 24 hours at room temperature before the function check. In the standard conditions, there is no any touch panel function NG issue occurred.



7.3 JUDGMENT STANDARD

The judgment of the above test should be made as follow:

Pass: Normal display image with no obvious non-uniformity and no line defect. Partial transformation of the module parts should be ignored.

Fail: No display image, obvious non-uniformity, or line defects.



7.4 INCOMING INSPECTION STANDARDS

No.	Parameter	Criteria														
1	Operating	Display function: No Display malfunction (Major)														
		Contrast ratio (Black, White): Does not meet specified range in the spec. (Major) (Note:3)														
		Line Defect: No obvious Vertical and Horizontal line defect in bright, dark and colored. (Major) (Note:1)														
		Point Defect : Active area ≤ 5 dots (Minor) (Note:1)														
		<table><tr><th rowspan="2">Item</th><th>Acceptable number</th><th rowspan="2">Total</th></tr><tr><th>Active Area</th></tr><tr><td>Bright</td><td>2</td><td rowspan="2">5</td></tr><tr><td>Dark</td><td>4</td></tr></table>	Item	Acceptable number	Total	Active Area	Bright	2	5	Dark	4					
		Item		Acceptable number		Total										
			Active Area													
		Bright	2	5												
		Dark	4													
		Non-uniformity: Visible through 5%ND filter. (Minor)														
Foreign material in Black or White spots shape ($W>1/4L$)																
<table><tr><th>Zone Dimension</th><th>Acceptable number</th><th>Class Of Defects</th><th>AQL Level</th></tr><tr><td>$D>0.5$</td><td>0</td><td rowspan="3">Minor</td><td rowspan="3">1.5</td></tr><tr><td>$0.3 < D \leq 0.5$</td><td>5</td></tr><tr><td>$D \leq 0.3$</td><td>*</td></tr></table>	Zone Dimension	Acceptable number	Class Of Defects	AQL Level	$D>0.5$	0	Minor	1.5	$0.3 < D \leq 0.5$	5	$D \leq 0.3$	*				
Zone Dimension	Acceptable number	Class Of Defects	AQL Level													
$D>0.5$	0	Minor	1.5													
$0.3 < D \leq 0.5$	5															
$D \leq 0.3$	*															
$D = (\text{Long} + \text{Short}) / 2$ * : Disregard																
Foreign Material in Line or spiral shape ($W \leq 1/4L$) (Note: 4)																
<table><tr><th>L (mm)</th><th>Zone W(mm)</th><th>Acceptable number</th><th>Class Of Defects</th><th>AQL Level</th></tr><tr><td>$L > 5$</td><td>$W > 0.1$</td><td>0</td><td rowspan="3">Minor</td><td rowspan="3">1.5</td></tr><tr><td>$0.5 < L \leq 5$</td><td>$0.03 < W \leq 0.1$</td><td>5</td></tr><tr><td>$L \leq 0.5$</td><td>$W \leq 0.03$</td><td>*</td></tr></table>	L (mm)	Zone W(mm)	Acceptable number	Class Of Defects	AQL Level	$L > 5$	$W > 0.1$	0	Minor	1.5	$0.5 < L \leq 5$	$0.03 < W \leq 0.1$	5	$L \leq 0.5$	$W \leq 0.03$	*
L (mm)	Zone W(mm)	Acceptable number	Class Of Defects	AQL Level												
$L > 5$	$W > 0.1$	0	Minor	1.5												
$0.5 < L \leq 5$	$0.03 < W \leq 0.1$	5														
$L \leq 0.5$	$W \leq 0.03$	*														
L : Length W : Width * : Disregard																
2	External Inspection (non-operating)	Dimension: Outline (Major)														
		Bezel appearance: uneven (Minor)														
		Scratch on the polarize: (Note:2)														
		<table><tr><th>L (mm)</th><th>Zone W(mm)</th><th>Acceptable number</th><th>Class Of Defects</th><th>AQL Level</th></tr><tr><td>--</td><td>$W > 0.1$</td><td>0</td><td rowspan="2">Minor</td><td rowspan="2">1.5</td></tr><tr><td>$L \leq 3$</td><td>$W \leq 0.1$</td><td>3</td></tr></table>	L (mm)	Zone W(mm)	Acceptable number	Class Of Defects	AQL Level	--	$W > 0.1$	0	Minor	1.5	$L \leq 3$	$W \leq 0.1$	3	
		L (mm)	Zone W(mm)	Acceptable number	Class Of Defects	AQL Level										
		--	$W > 0.1$	0	Minor	1.5										
		$L \leq 3$	$W \leq 0.1$	3												
		L : Length W : Width * : Disregard														
		Dent or bubble on the polarize (Note:2)														
		<table><tr><th>Zone Dimension</th><th>Acceptable number</th><th>Class Of Defects</th><th>AQL Level</th></tr><tr><td>$D \leq 0.3$</td><td>*</td><td rowspan="2">Minor</td><td rowspan="2">1.5</td></tr><tr><td>$D \leq 0.5$</td><td>3</td></tr></table>	Zone Dimension	Acceptable number	Class Of Defects	AQL Level	$D \leq 0.3$	*	Minor	1.5	$D \leq 0.5$	3				
Zone Dimension	Acceptable number	Class Of Defects	AQL Level													
$D \leq 0.3$	*	Minor	1.5													
$D \leq 0.5$	3															
$D = (\text{Long} + \text{Short}) / 2$ * : Disregard																



Class of defects	Major	AQL 0.65%	Definition
	Minor	AQL 1.5%	It is a defect that will not result in functioning problem with deviation classified.

Note1:

(a) Bright point defect is defined as point defect of R,G,B with area $>1/2$ pixel respectively

(b) Dark point defect is defined as visible in full white pattern.

(c) Definition of distribution of point defect is as follows:

- minimum separation between dark point defects should be larger than 5mm.
- minimum separation between bright point defects should be larger than 5mm.

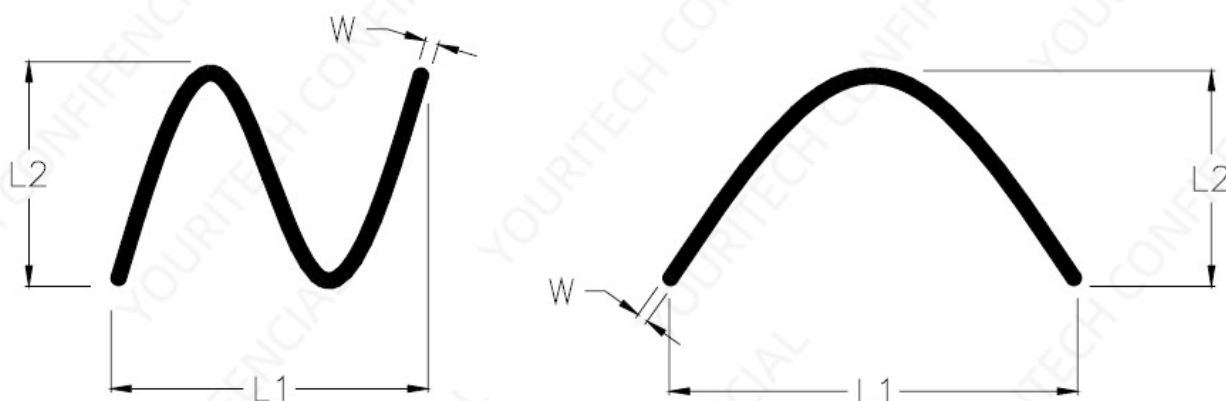
(d) Definition of joined bright point defect and joined dark point defect are as follows:

- Two or more joined bright point defects must be nil.
- Three joined dark point defects must be nil.
- Coupling of one dark and one bright point in junction is counted as one dark and bright spot with 1 pair maximum.
- Two Joined dark point is counted as two dark points with 2 pair maximum.

Note2: The external inspection should be conducted at the distance 30 ± 5 cm between the eyes of inspector and the panel.

Note3: Luminance measurement for contrast ratio is at the distance 50 ± 5 cm between the detective head and the panel with ambient luminance less than 1 lux. Contrast ratio is obtained at optimum view angle.

Note4: W-Width in mm , L-length of Max.(L1,L2) in mm.



7.5 Sampling Condition

Unless otherwise agree in written, the sampling inspection shall be applied to the incoming inspection of customer.

Lot size: Quantity of shipment lot per model.

Sampling type: normal inspection, single sampling

Sampling table: MIL-STD-105E

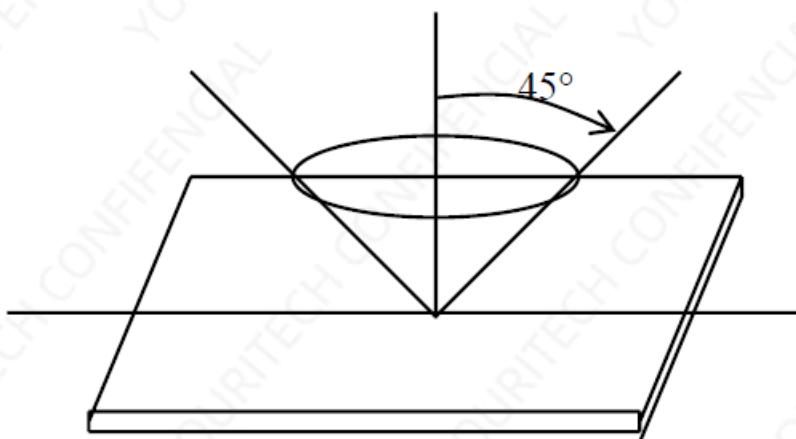
Inspection level: Level II

7.6 Inspection conditions

The LCD shall be inspected under 40W white fluorescent light.

$\theta \leq 45^\circ$ inspection under non-operating condition.

$\theta \leq 5^\circ$ inspection under operating condition



8. PRECAUTION RELATING PRODUCT HANDLING

8.1 SAFETY

- 8.1.1 If the LCD panel breaks , be careful not to get the liquid crystal to touch your skin.
- 8.1.2 If the liquid crystal touches your skin or clothes , please wash it off immediately by using soap and water.

9.2 HANDLING

- 9.2.1 Avoid any strong mechanical shock which can break the glass.
- 9.2.2 Avoid static electricity which can damage the CMOS LSI—When working with the module, be sure to ground your body and any electrical equipment you may be using.
- 9.2.3 Do not remove the panel or frame from the module.
- 9.2.4 The polarizing plate of the display is very fragile. So , please handle it very carefully, Do not touch, push or rub the exposed polarizing with anything harder than an HB pencil lead (glass , tweezers , etc.)
- 9.2.5 Do not wipe the polarizing plate with a dry cloth, as it may easily scratch the surface of plate.
- 9.2.6 Do not touch the display area with bare hands , this will stain the display area.
- 9.2.7 Do not use ketonics solvent & aromatic solvent. Use with a soft cloth soaked with a cleaning naphtha solvent.
- 9.2.8 To control temperature and time of soldering is $280 \pm 10^{\circ}\text{C}$ and 3-5 sec.
- 9.2.9 To avoid liquid (include organic solvent) stained on LCM.

9.3 STORAGE

- 9.3.1 Store the panel or module in a dark place where the temperature is $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$ and the humidity is below 65% RH.
- 9.3.2 Do not place the module near organics solvents or corrosive gases. Do not crush, shake, or jolt the module